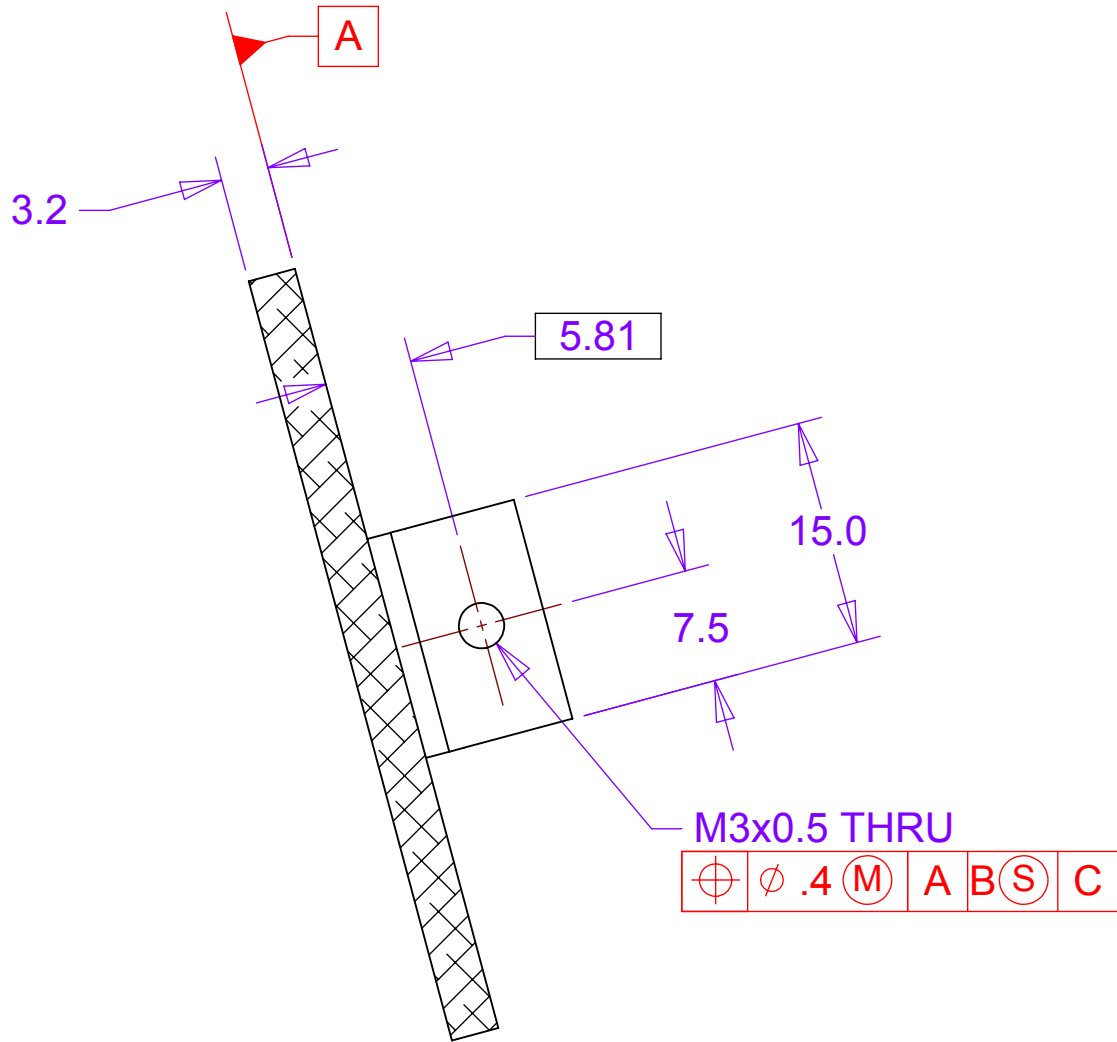
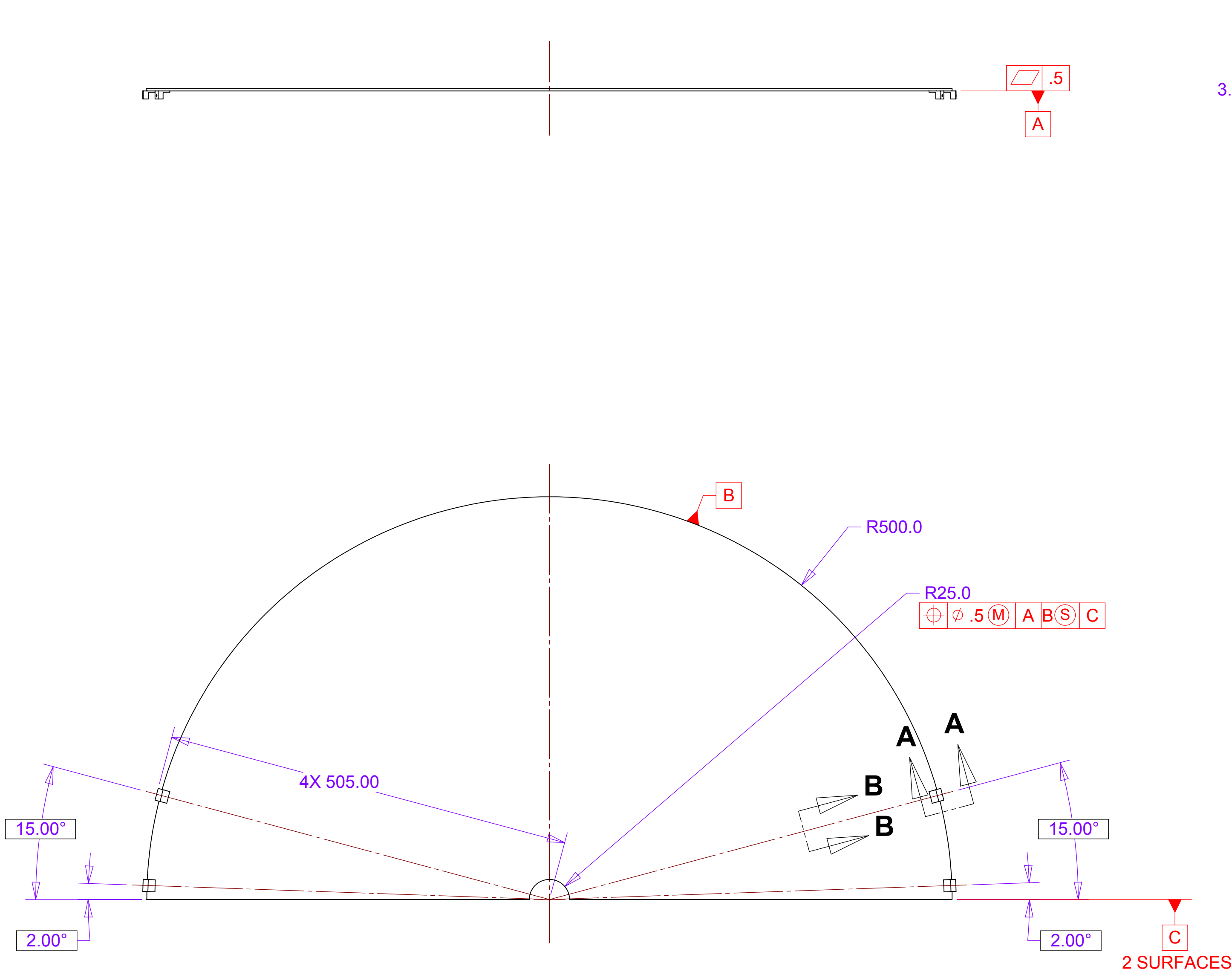
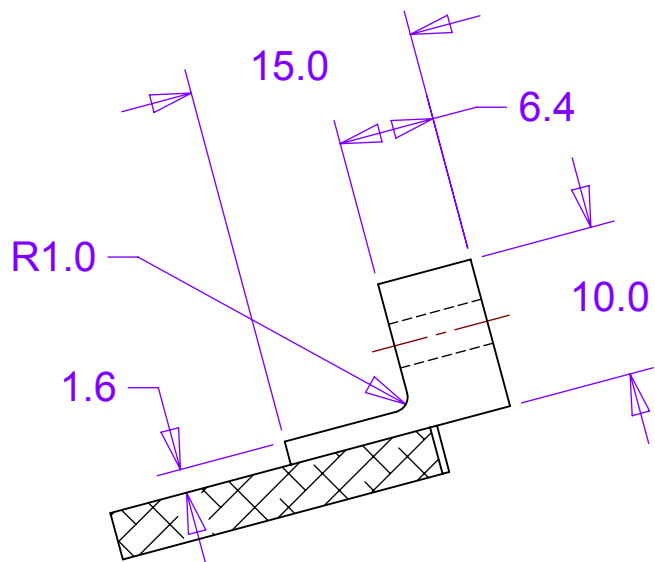


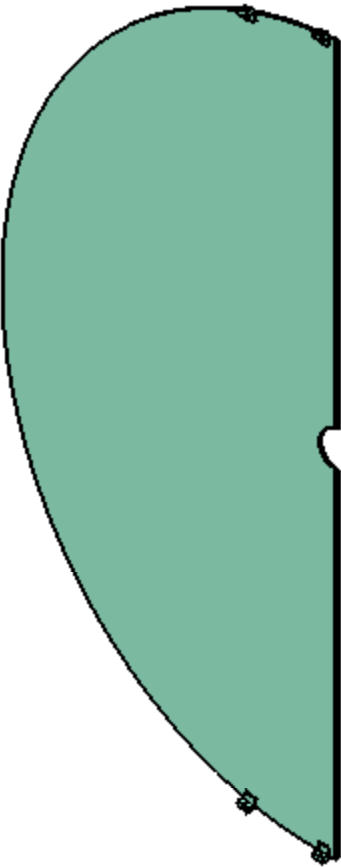
REVISIONS			
REV	DESCRIPTION		DATE



SECTION B-B  
SCALE 2 : 1  
TYP 4X



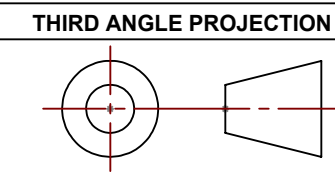
SECTION A-A  
SCALE 2 : 1  
TYP 4X



NOTES: UNLESS OTHER WISE SPECIFIED

1. ALL DIMENSIONS IN MILLIMETERS
2. DIMENSIONS AND TOLERANCING PER ASME Y14.5M-1994
3. SURFACE TEXTURE PER ANSI/ASME B 46.1-1985
4. REMOVE ALL BURRS AND BREAK SHARP EDGES TO A MAXIMUM OF .4
5. ALL INSIDE CORNERS TO BE .4 RADIUS MAX
6. COUNTERSINK 82 DEGREES ALL TAPPED HOLES TO MAJOR DIAMETER
7. COUNTERSINK 82 DEGREES APPROXIMATELY .08/1.5 DEEP ALL DRILLED HOLES
8. PARTS TO BE THOROUGHLY CLEANED TO REMOVE ALL OIL, GREASE, DIRT AND CHIPS
9. PART NUMBER (DRAWING NO., DASH NO., REVISION NO., SERIAL NO.) TO BE CLEARLY MARKED ON THE PACKAGING BAG OR PART ITSELF.

MATERIAL: EPOXY/FIBERGLASS



UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS -TOLERANCES-		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE DO NOT SCALE DRAWING		<div>HYTEC, INC</div>		
DECIMALS X = +/- .5 .X = +/- .1 .XX = +/- .01 .XXX = +/- .001				TITLE <div>PHENIX CENTRAL UPGRADE GAS ENCLOSURE END PLATE</div>		
ANGULAR .X = +/- 30° .XX = +/- 15°  SURFACE FINISH = 250				DWG. NO.		
FINISH      PART NO. <div>111-PHX-02-2103-1</div>			SIGNATURE	DATE	SIZE	
		Designer	Roger L. Smith	10/5/2009	SHEET NO.	
		Drawn	Roger L. Smith	10/5/2009	111-PHX-02-2103	
		Checked	Roger L. Smith	1/15/2010	D	
		Engineer	RJ Ponchione	10/5/2009	1 of 1	
		Approved	RJ Ponchione	1/15/2010	SCALE 1:4	REVISION

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