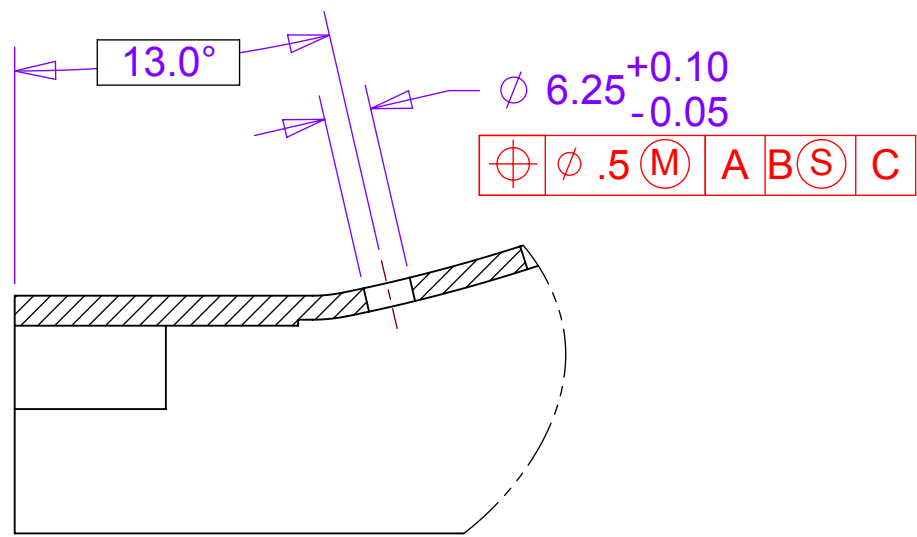
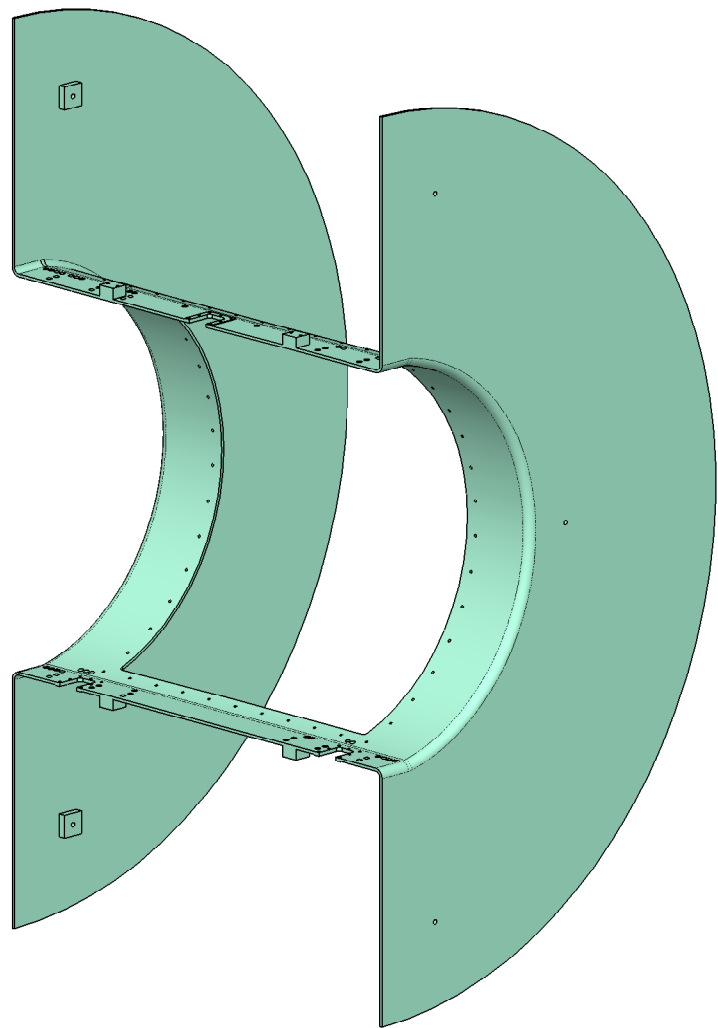
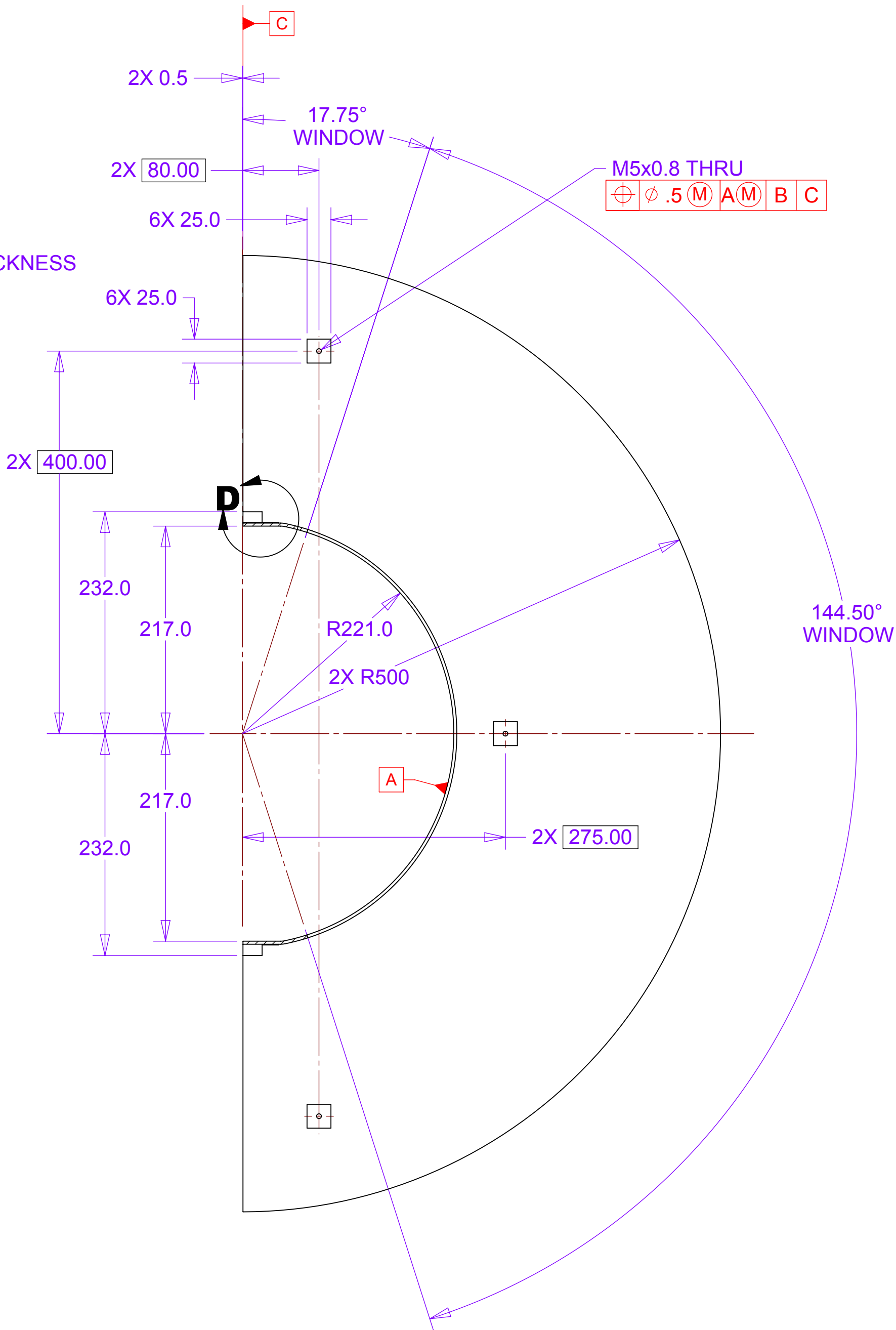
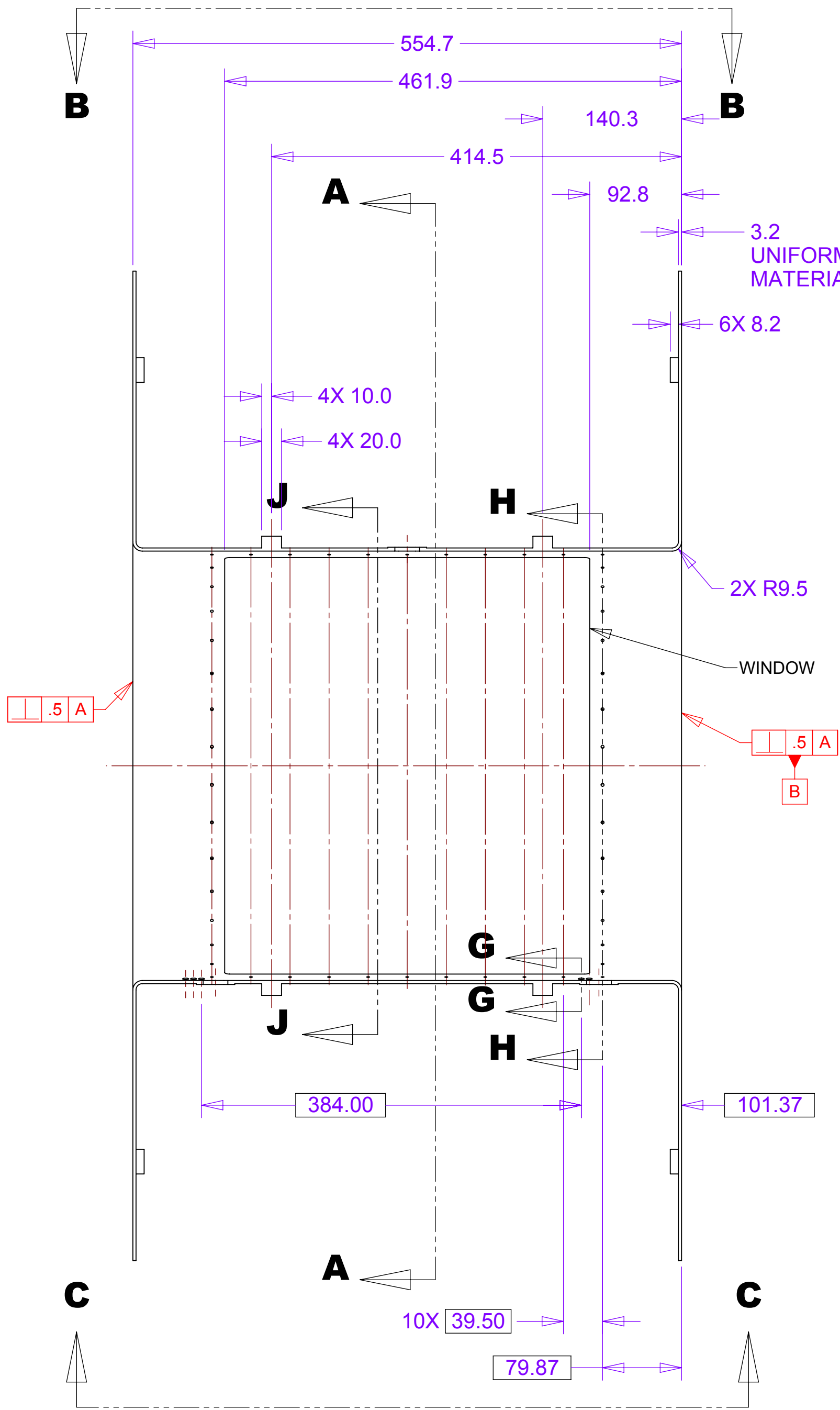


REV	SH/ZONE	REVISIONS	DATE	APPROVED
		DESCRIPTION		
A		Added Section H-H with Window Frame Screw Holes	10/07/09	R.L. Smith
B1	2/B4	12X DIAM. 6.00 W/A S R 3.00	02/07/10	R.L. Smith
	2/C4	12X DIAM. 6.00 W/A S R 3.00		
B2	2/B5	510.06 W/A S 544.86		
	2/C5	510.06 W/A S 544.86		
B3	2/B7	40.12 W/A S 9.88	03/03/10	RJ Ponchione
	2/C7	40.12 W/A S 9.88		
C1	1/A2	VIEW TYP 5X was 2X		
C2	2/A8	Added 53.37		
C3	2/A8	Added 61.37		
C4	2/A7	Added 69.37		
C5	2/A5	Added 453.37		
	2/A5	Added 461.37		



SECTION G-G
SCALE 1 : 1
VIEW TYP 5X

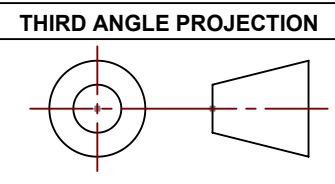
SECTION A-A

MATERIAL: FIBERGLASS

NOTES: UNLESS OTHER WISE SPECIFIED

1. ALL DIMENSIONS IN MILLIMETERS
2. DIMENSIONS AND TOLERANCING PER ASME Y14.5M-1994
3. SURFACE TEXTURE PER ANSI/ASME B 46.1-1985
4. REMOVE ALL BURRS AND BREAK SHARP EDGES TO A MAXIMUM OF .4
5. ALL INSIDE CORNERS TO BE .4 RADIUS MAX
6. COUNTERSINK 82 DEGREES ALL TAPPED HOLES TO MAJOR DIAMETER
7. COUNTERSINK 82 DEGREES APPROXIMATELY .08/1.5 DEEP ALL DRILLED HOLES
8. PARTS TO BE THOROUGHLY CLEANED TO REMOVE ALL OIL, GREASE, DIRT AND CHIPS
9. PART NUMBER (DRAWING NO., DASH NO., REVISION NO., SERIAL NO.) TO BE CLEARLY MARKED ON THE PACKAGING BAG OR PART ITSELF.

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DECIMALS .X = +/- .5 .XX = +/- .1 .XXX = +/- .01	ANGULAR .X = +/- 30° .XX = +/- 15° SURFACE FINISH = 250			TITLE PHENIX CENTRAL UPGRADE GAS ENCLOSURE SPOOL	
FINISH		Designer	Signature	Date	
		Drawn	Roger L. Smith	3/20/2009	
		Checked	Roger L. Smith	1/15/2010	
		Engineer	RJ Ponchione	3/20/2009	
		Approved	RJ Ponchione	1/15/2010	
PART NO. 111-PHX-02-2101-1		DWG. NO.		SIZE	SHEET NO.
		111-PHX-02-2101		D	1 of 3
		SCALE 1:4		REVISION C	

D

C

B

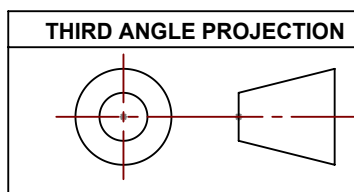
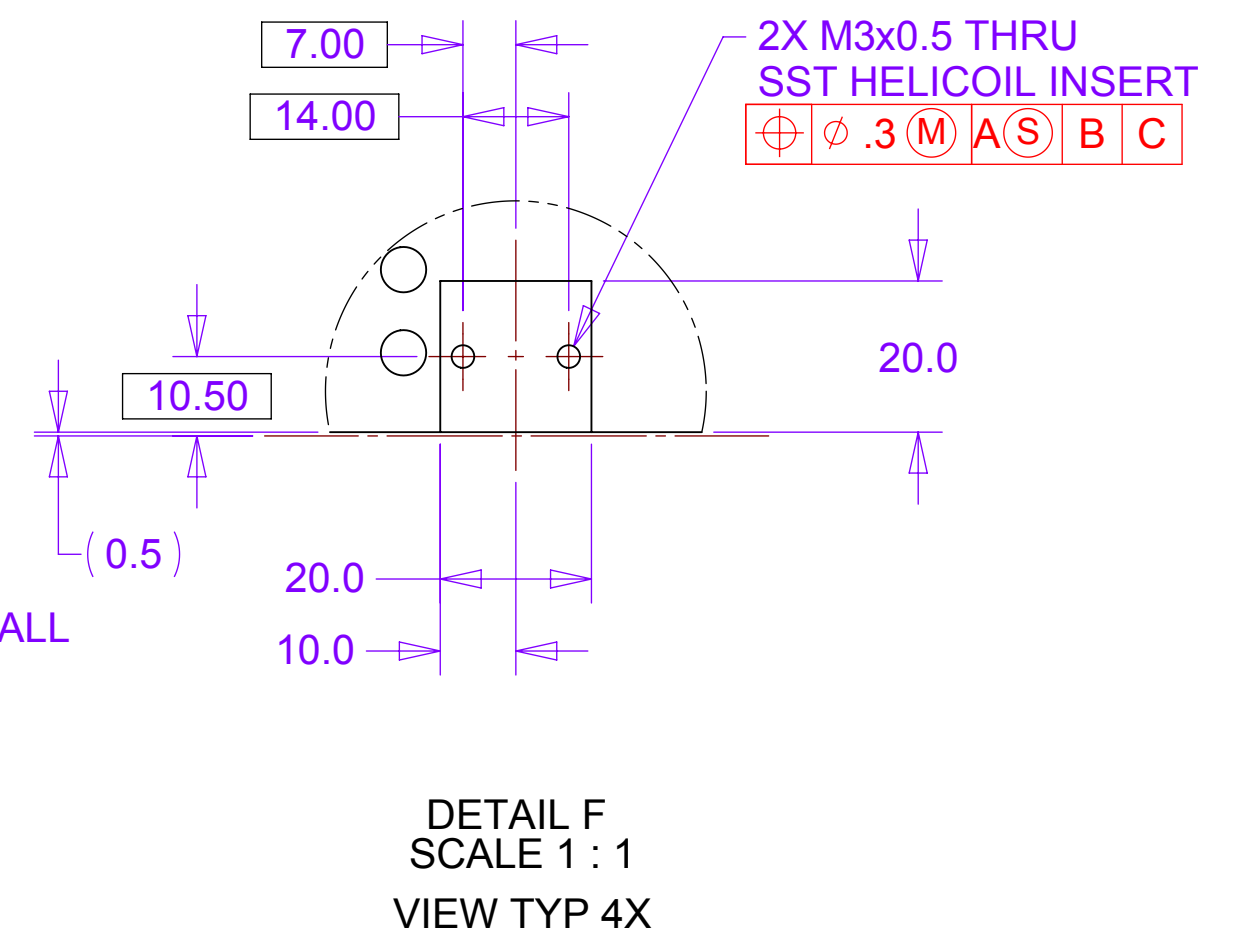
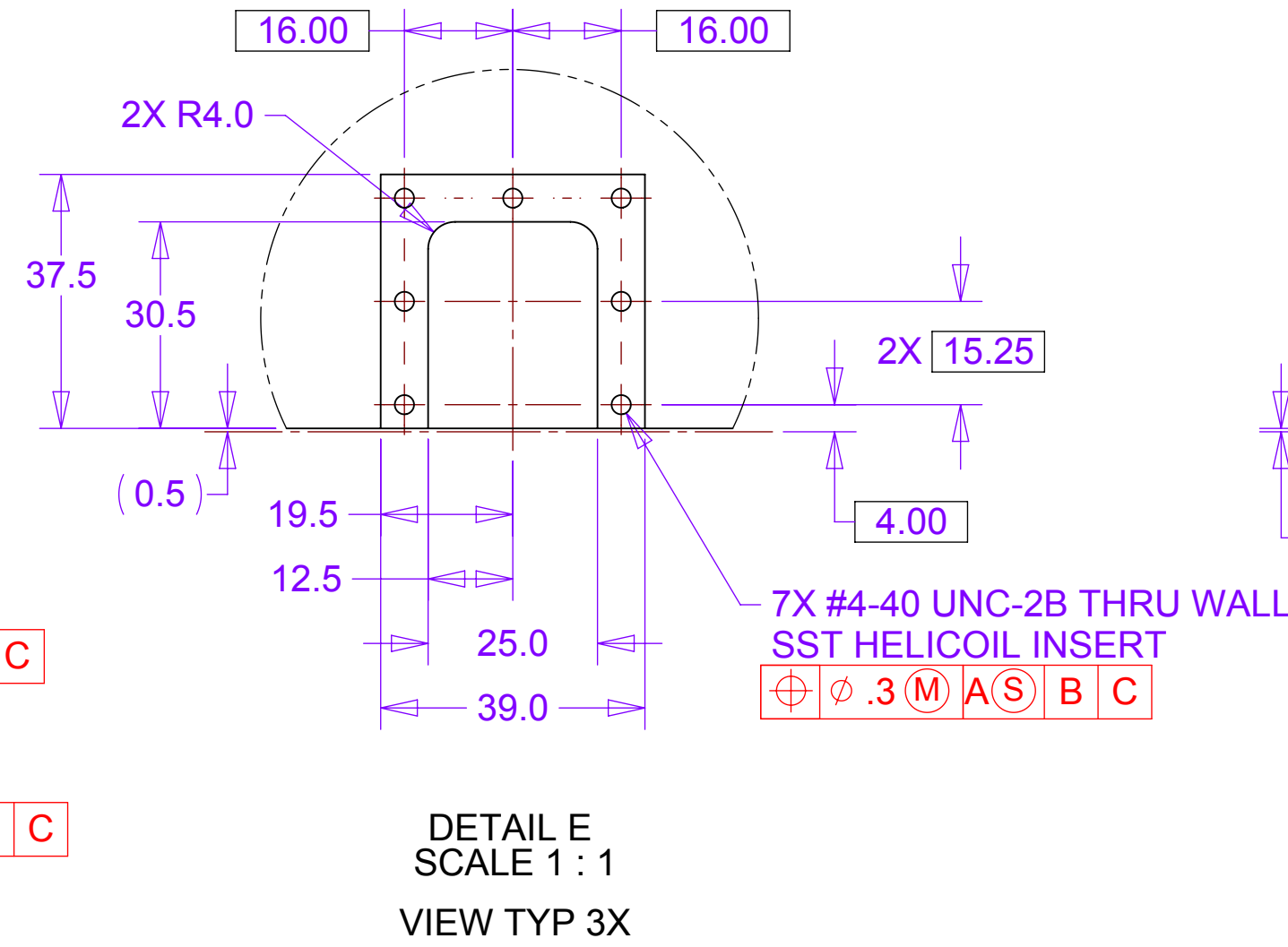
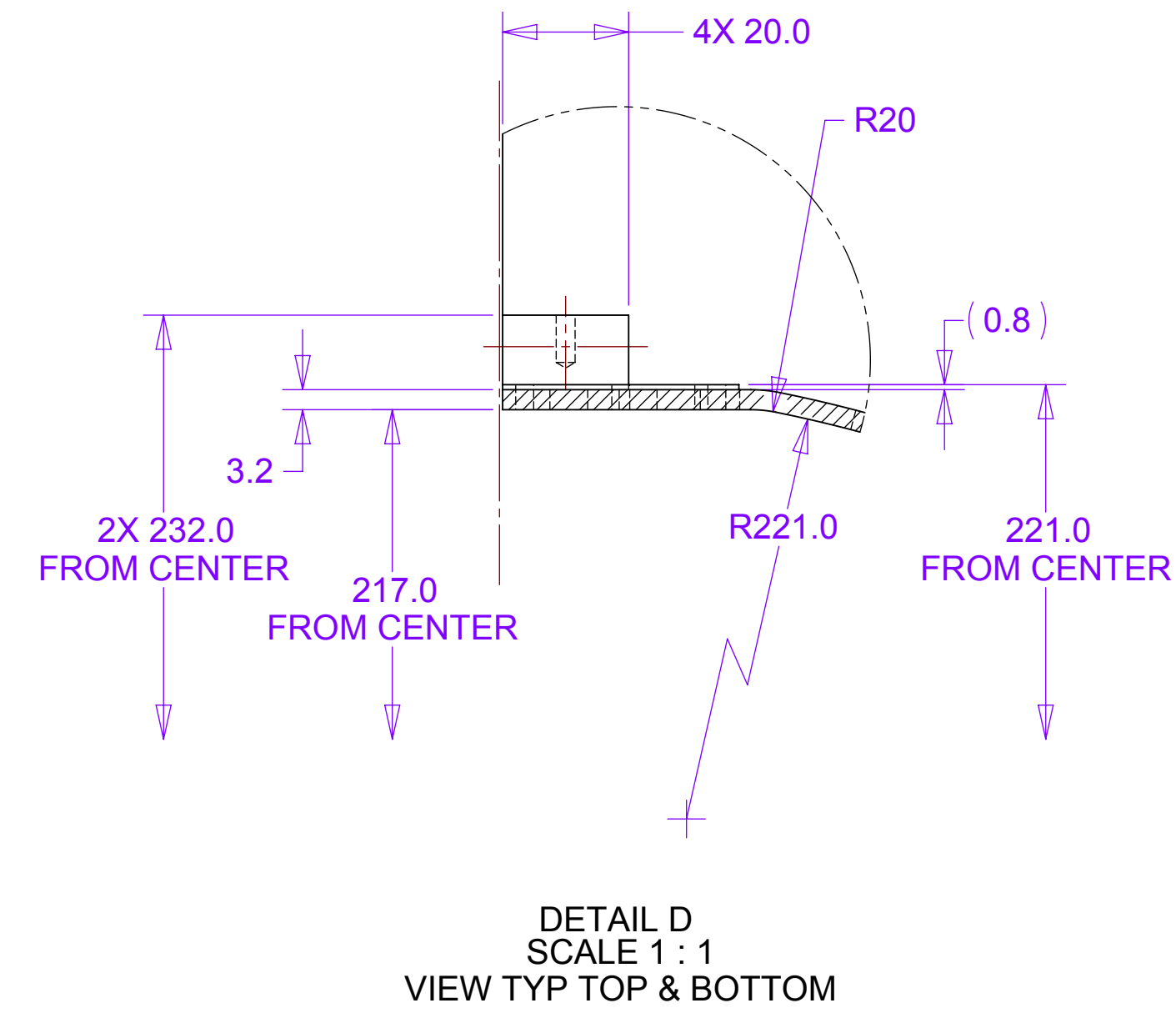
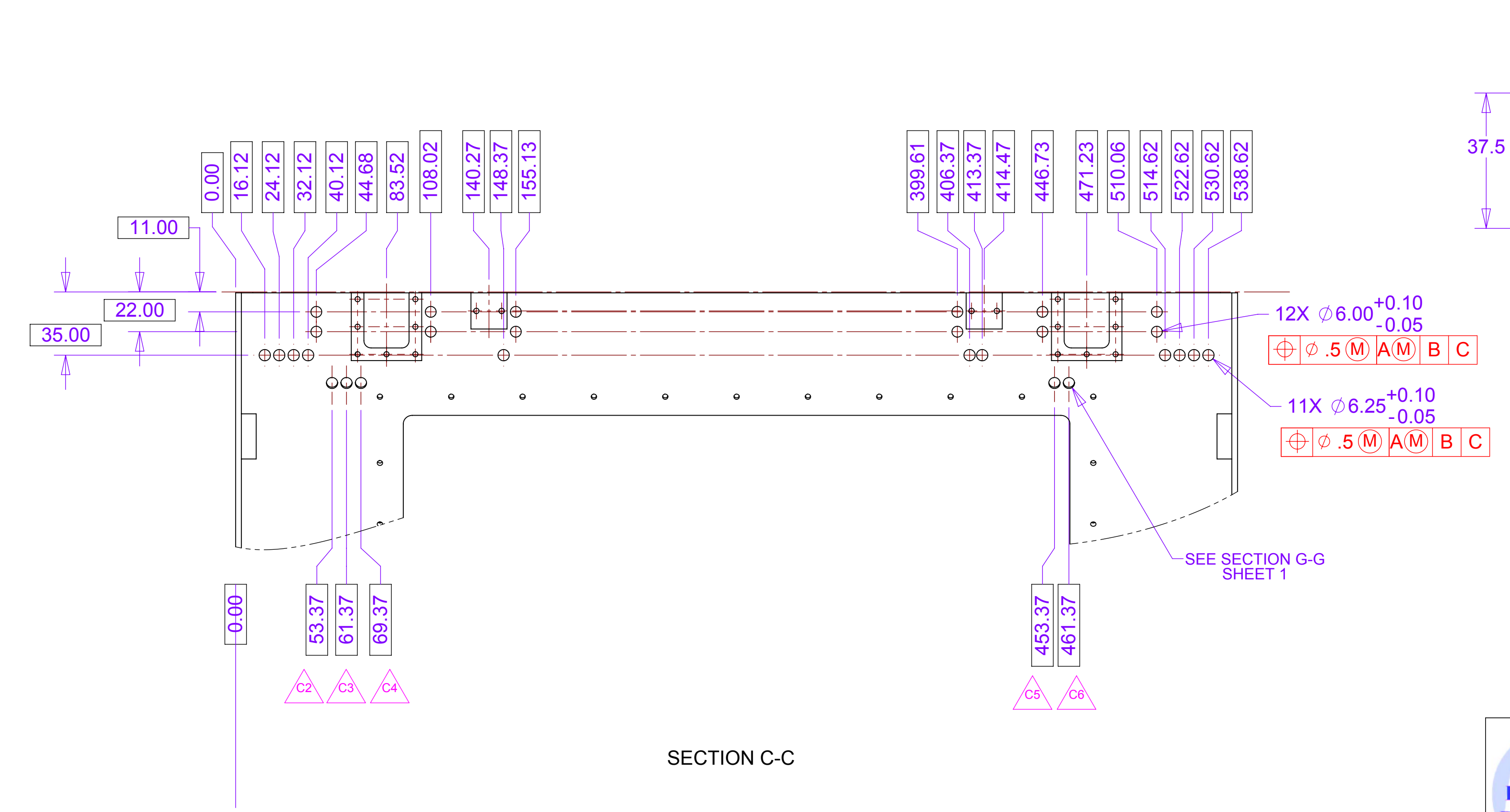
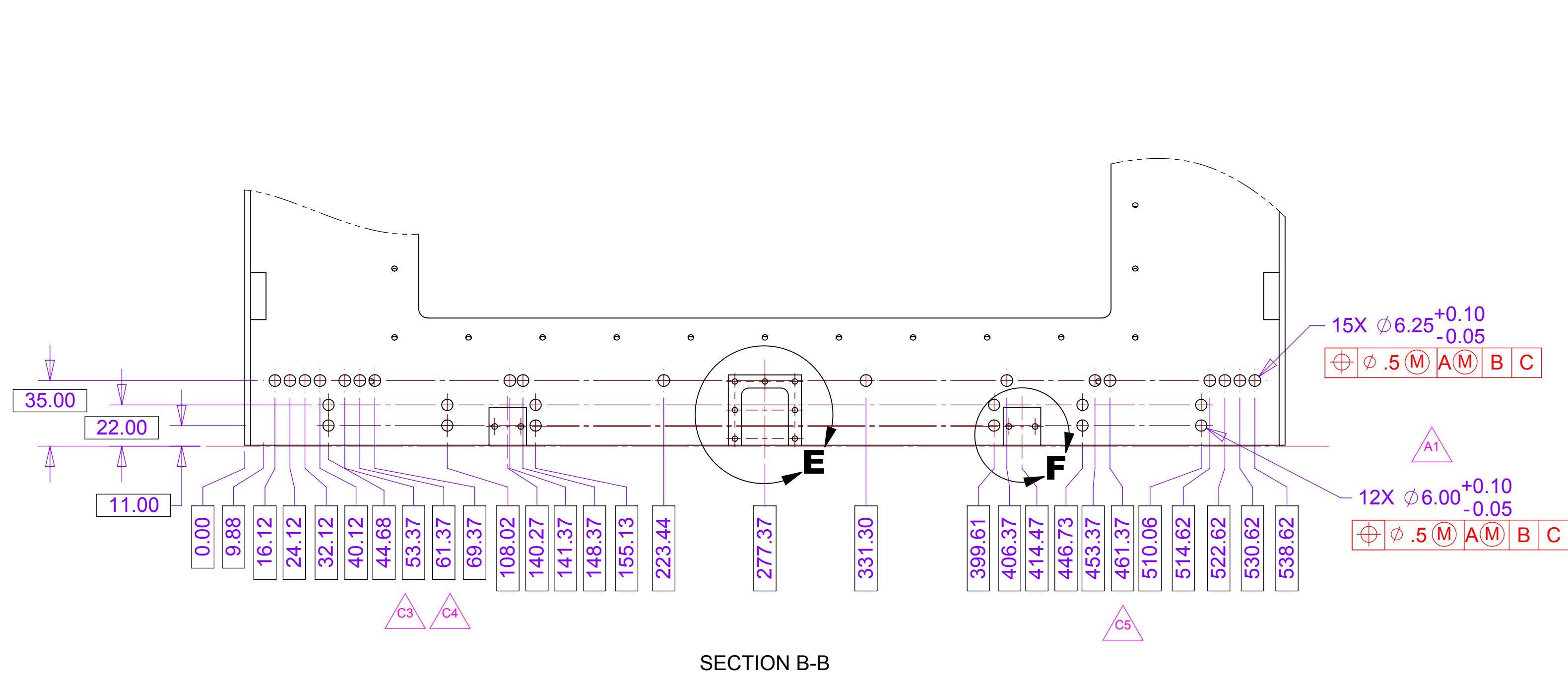
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DECIMALS X = +/- .5 XX = +/- .1 .XXX = +/- .001		ANGULAR = +/- .30' SURFACE FINISH = 250		TITLE PHENIX CENTRAL UPGRADE GAS ENCLOSURE SPOOL	
FINISH			SIGNATURE	DATE	DWG. NO. 111-PHX-02-2101
PART NO. 111-PHX-02-2101-1		Designer	Roger L. Smith	3/20/2009	
		Drawn	Roger L. Smith	3/20/2009	
		Checked	Roger L. Smith	1/15/2010	
		Engineer	RJ Ponchione	3/20/2009	
		Approved	RJ Ponchione	1/15/2010	
		SCALE	1:2	REVISION	C

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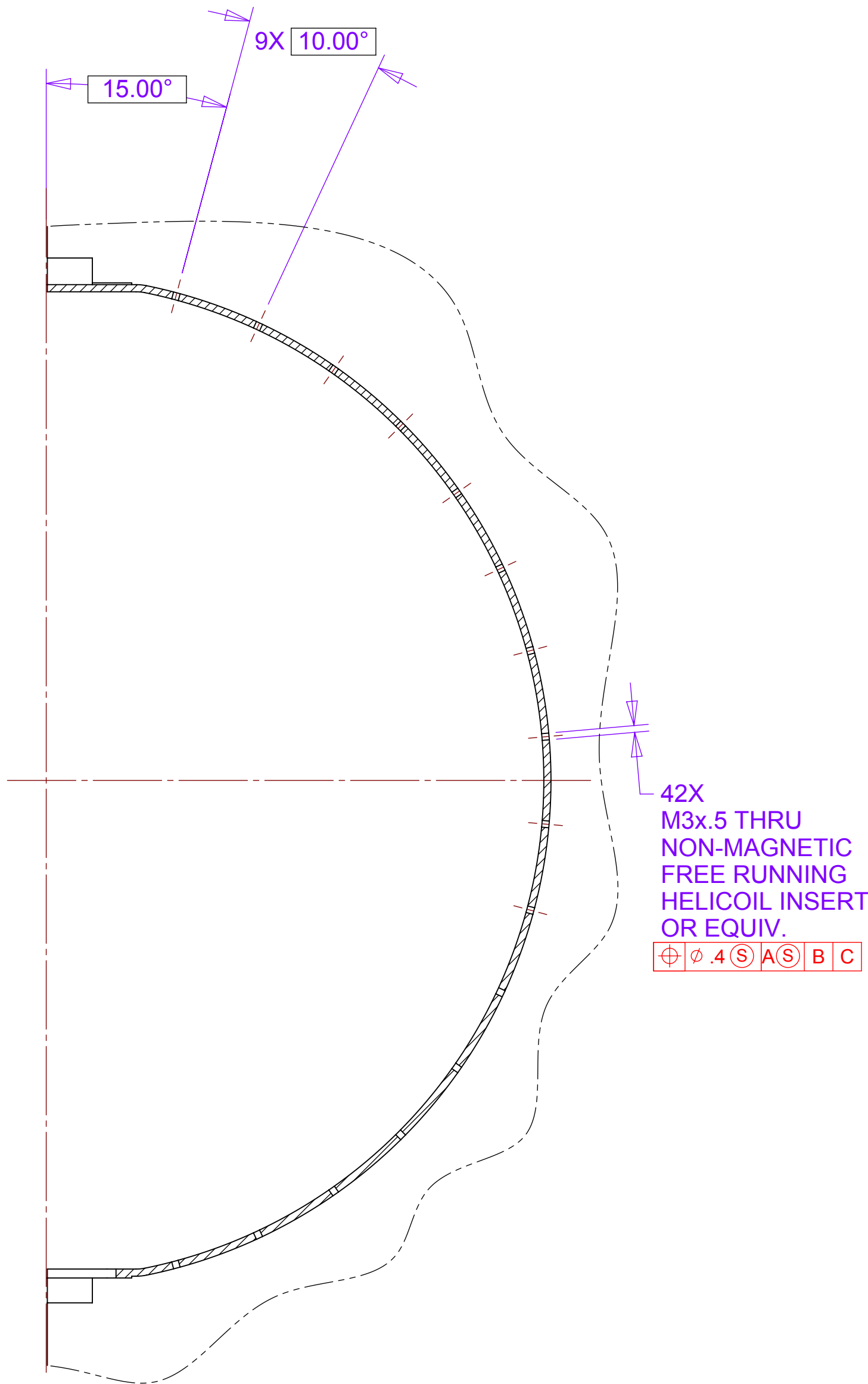
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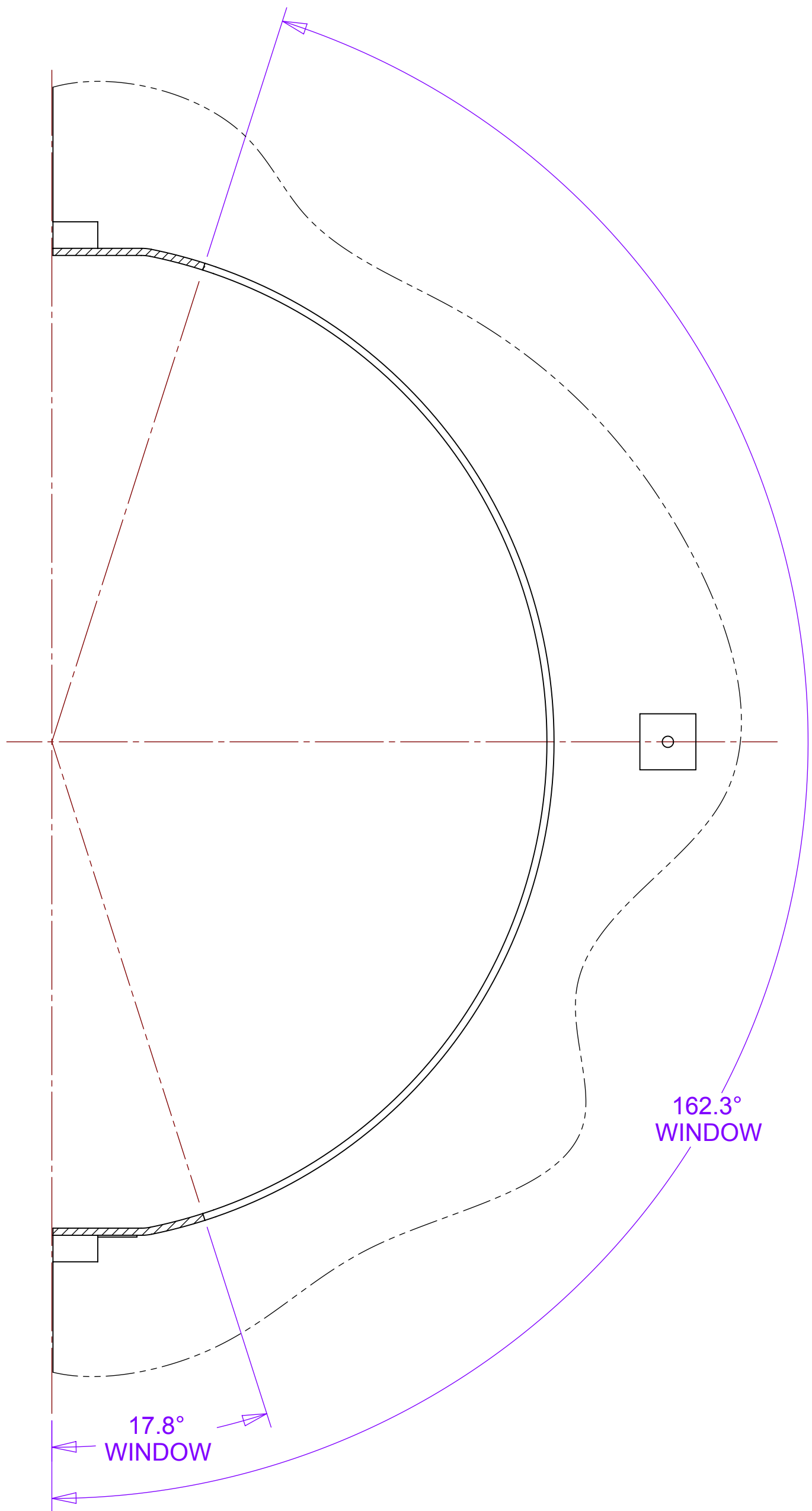
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B

A

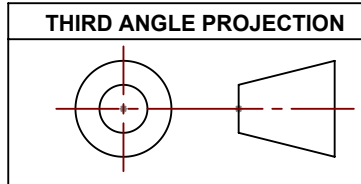
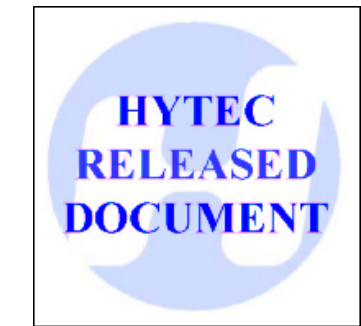


SECTION H-H



SECTION J-J

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			TITLE PHENIX CENTRAL UPGRADE GAS ENCLOSURE SPOOL					
DECIMALS X = +/- .5 .X = +/- .1 .XX = +/- .01 .XXX = +/- .001		ANGULAR .X = +/- 30° .XX = +/- 15° SURFACE FINISH = 250		DWG. NO. 111-PHX-02-2101 SIZE D SHEET NO. 3 of 3				
FINISH			SIGNATURE					DATE
		Designer	Roger L. Smith					3/20/2009
		Drawn	Roger L. Smith					3/20/2009
		Checked	Roger L. Smith					1/15/2010
PART NO. 111-PHX-02-2101-1		Engineer	RJ Ponchione	3/20/2009	SCALE 1:2		REVISION C	
		Approved	RJ Ponchione	1/15/2010				