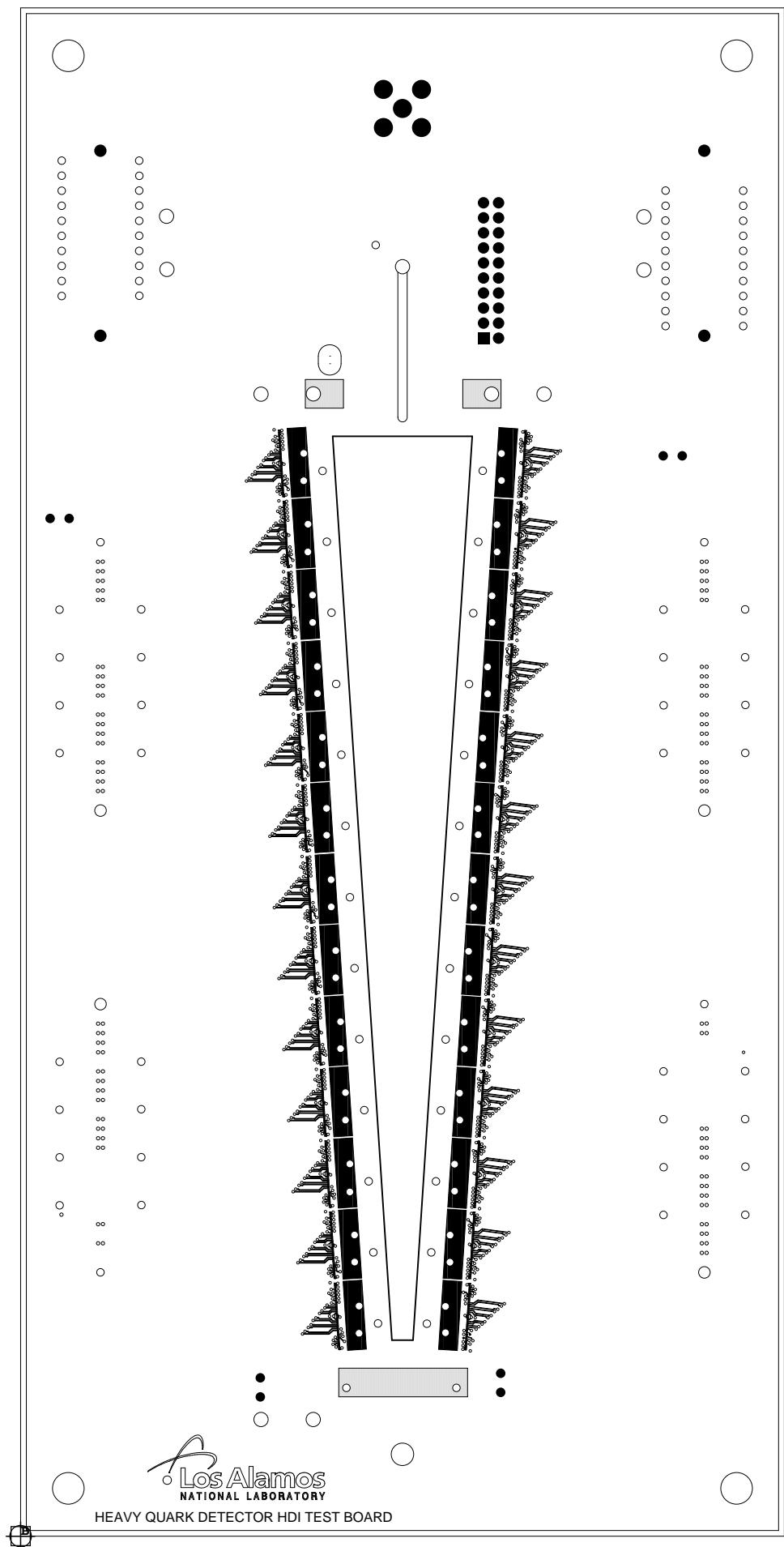
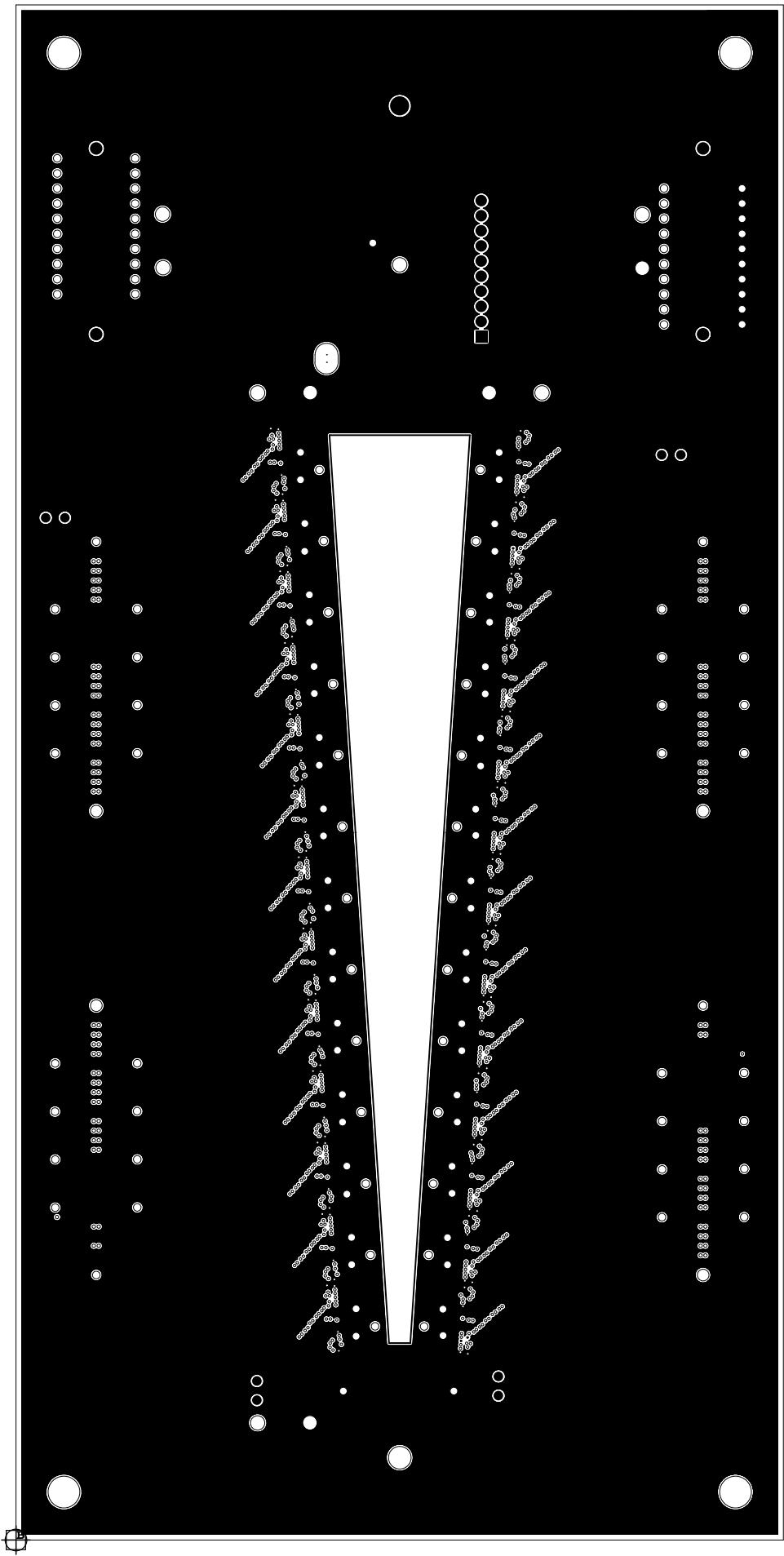


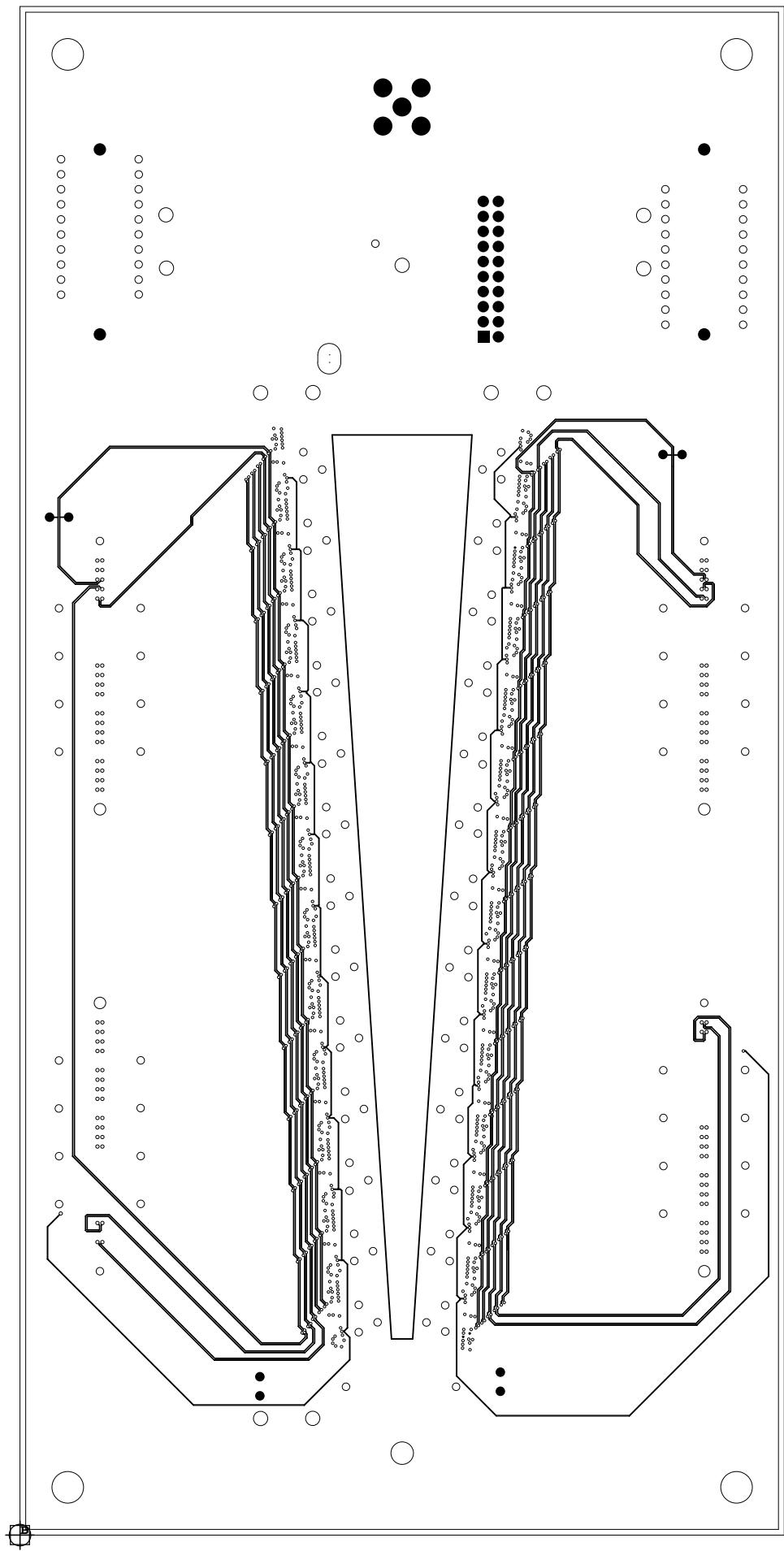
# M1 - LAYER 1

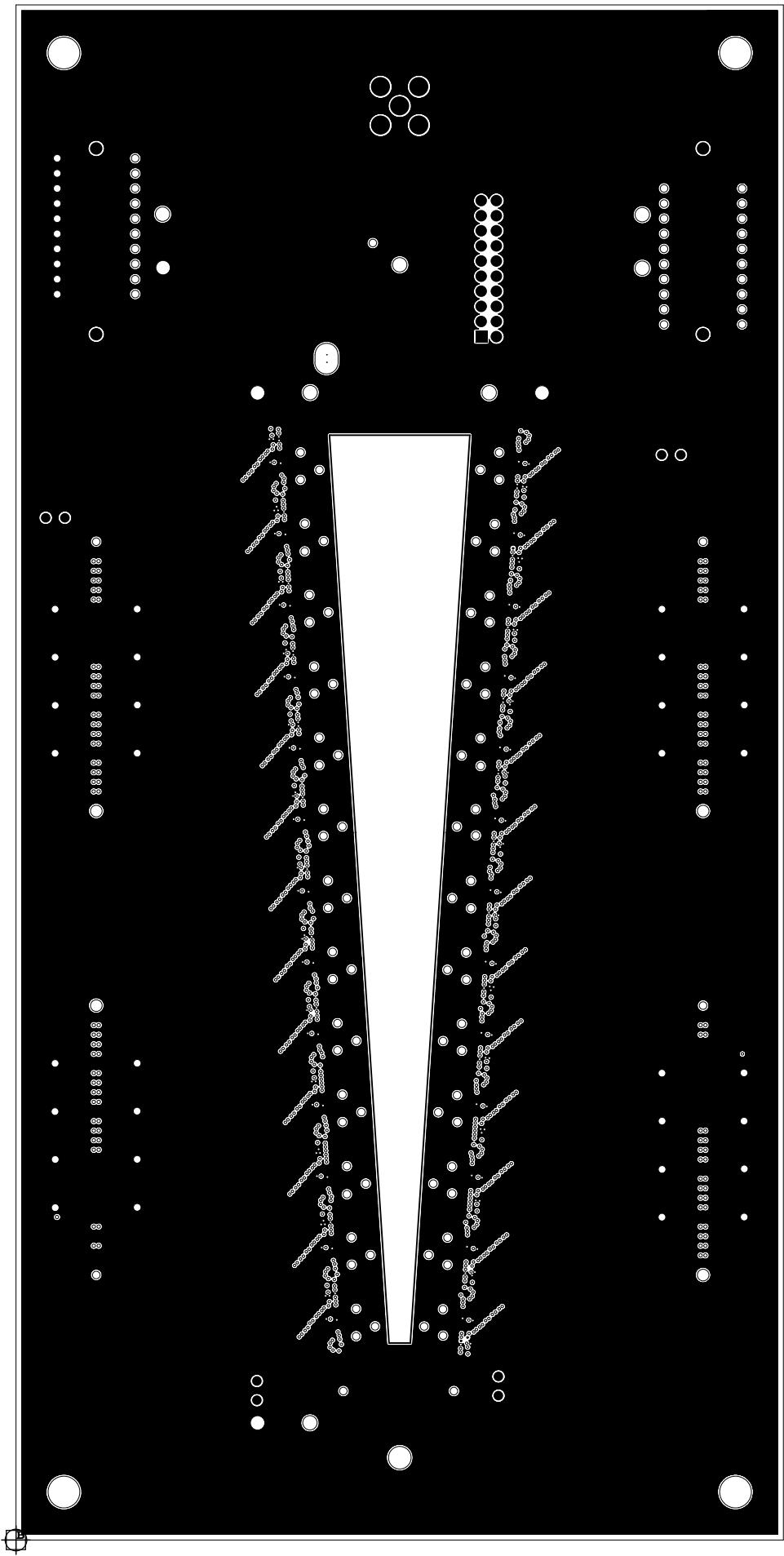


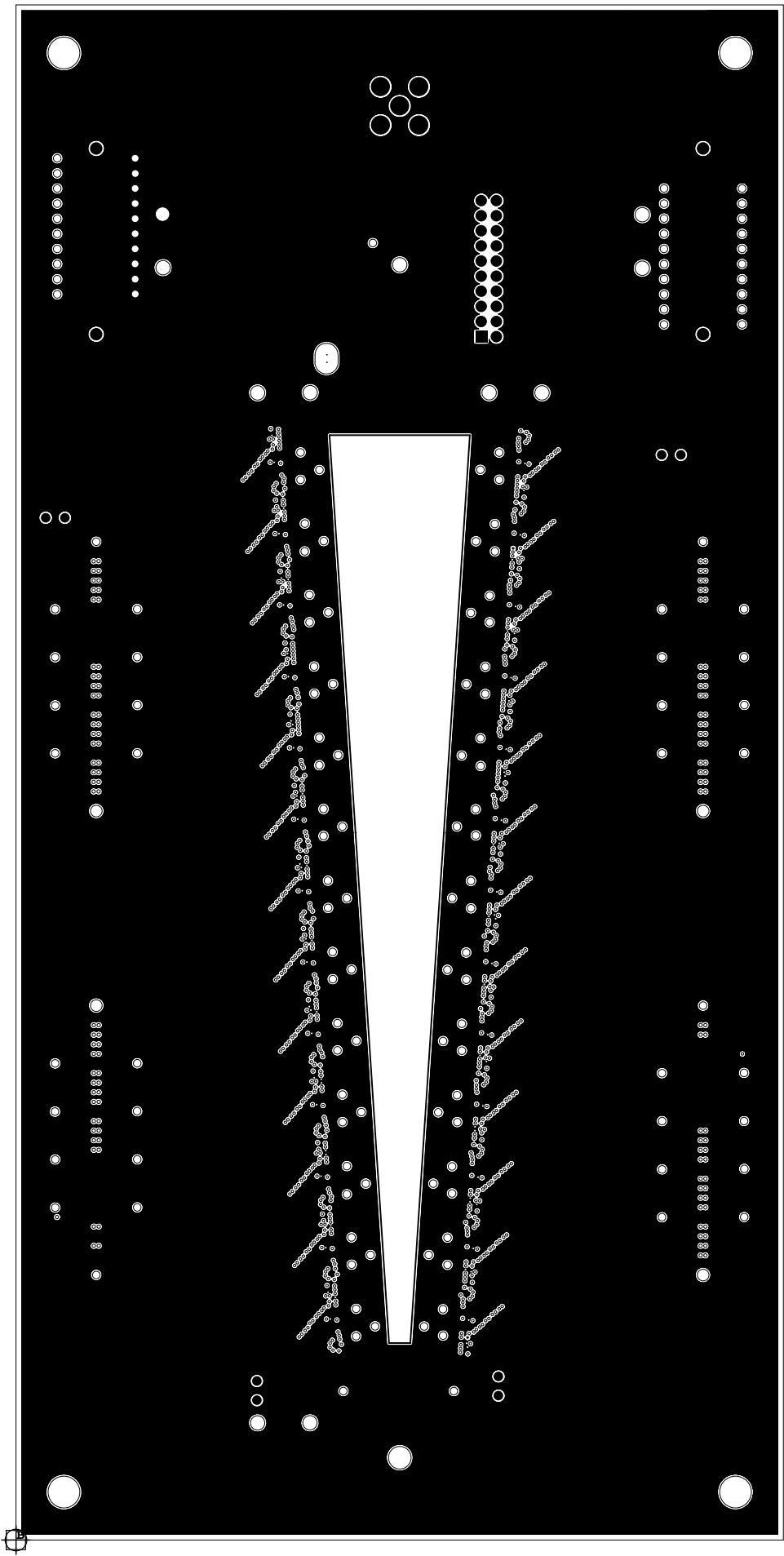


M2 - LAYER 2

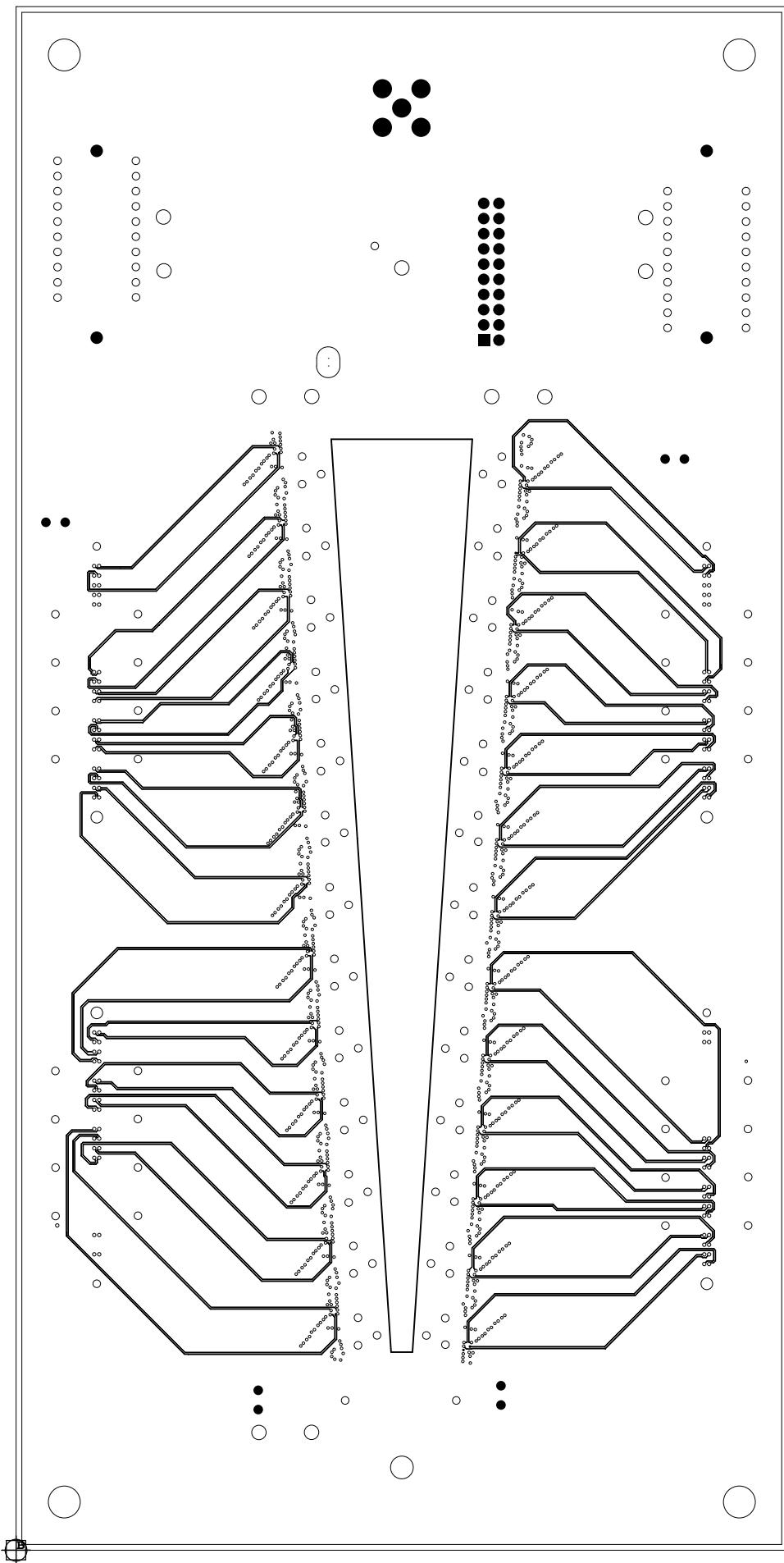
**M3 - LAYER 3**



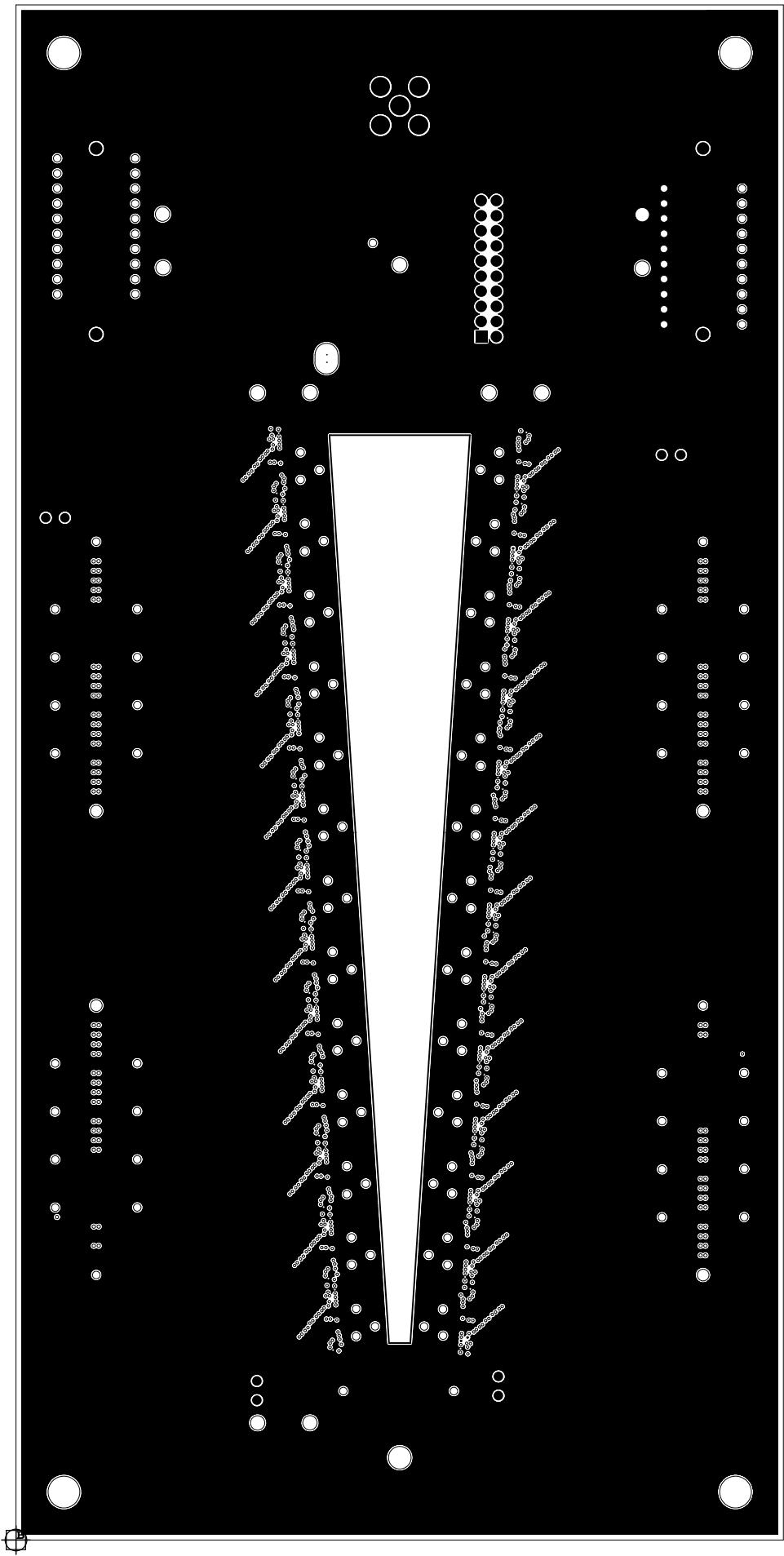




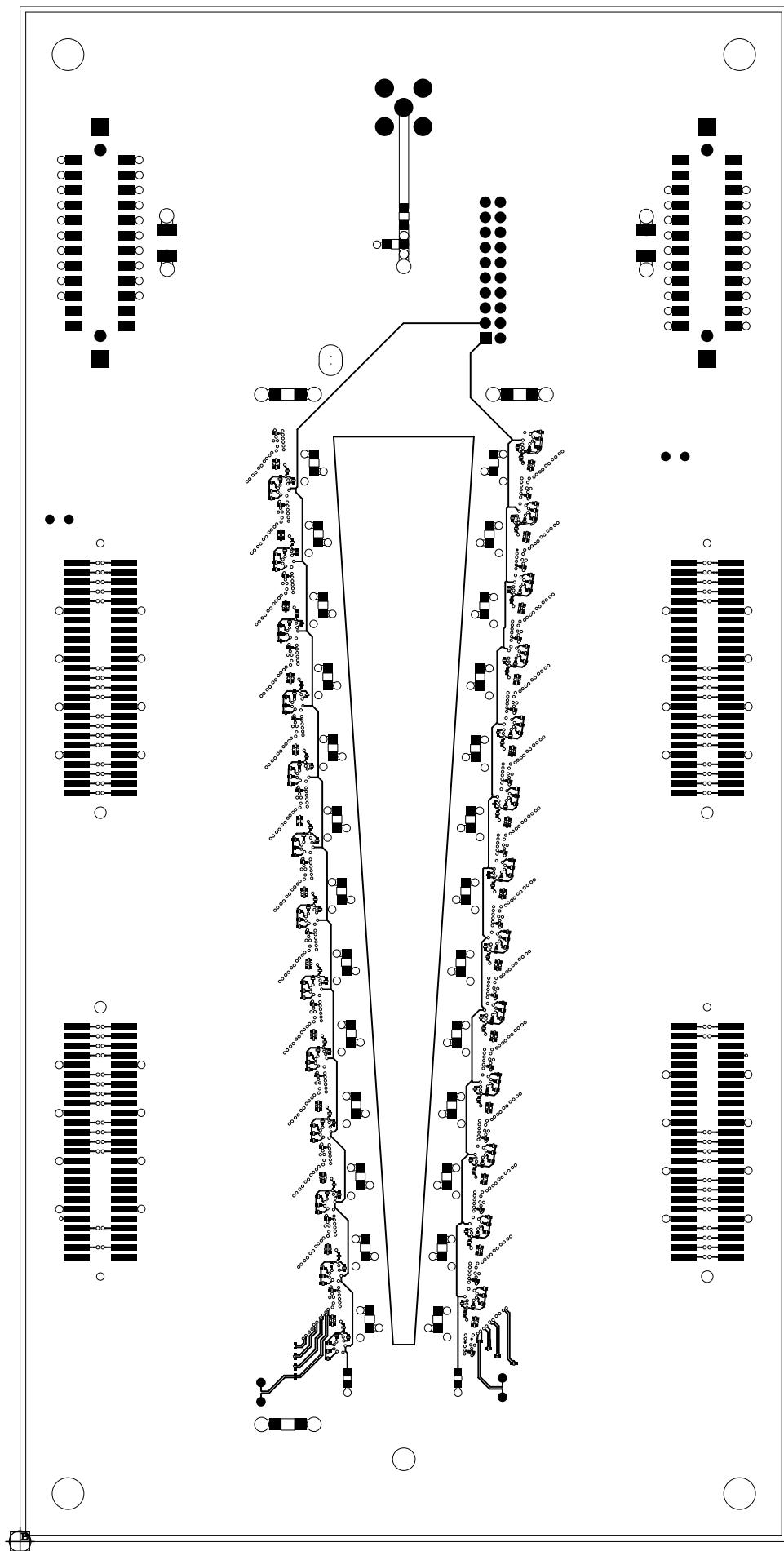
M5 - LAYER 5



M6 - LAYER 6

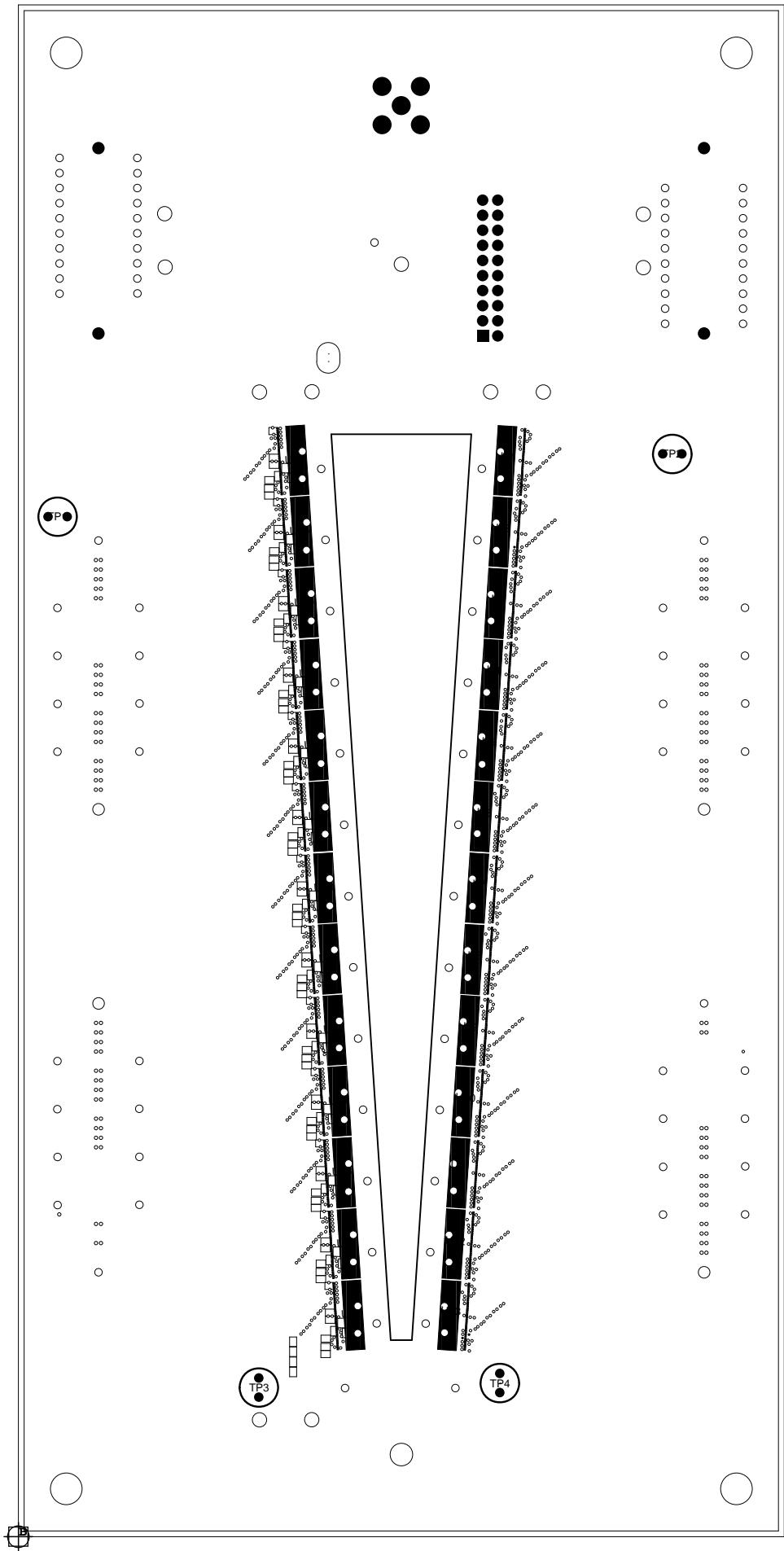


M7 - LAYER 7

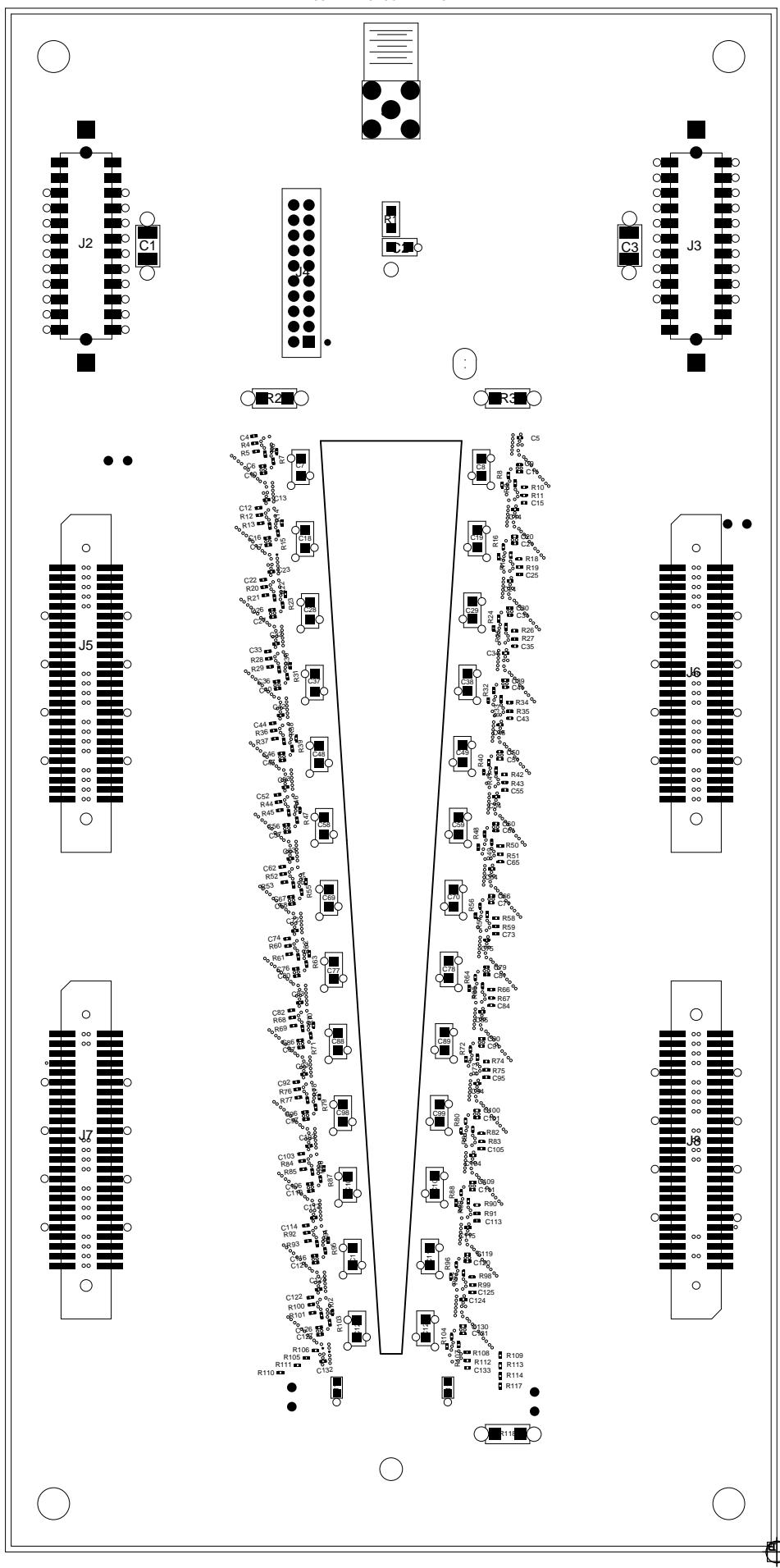


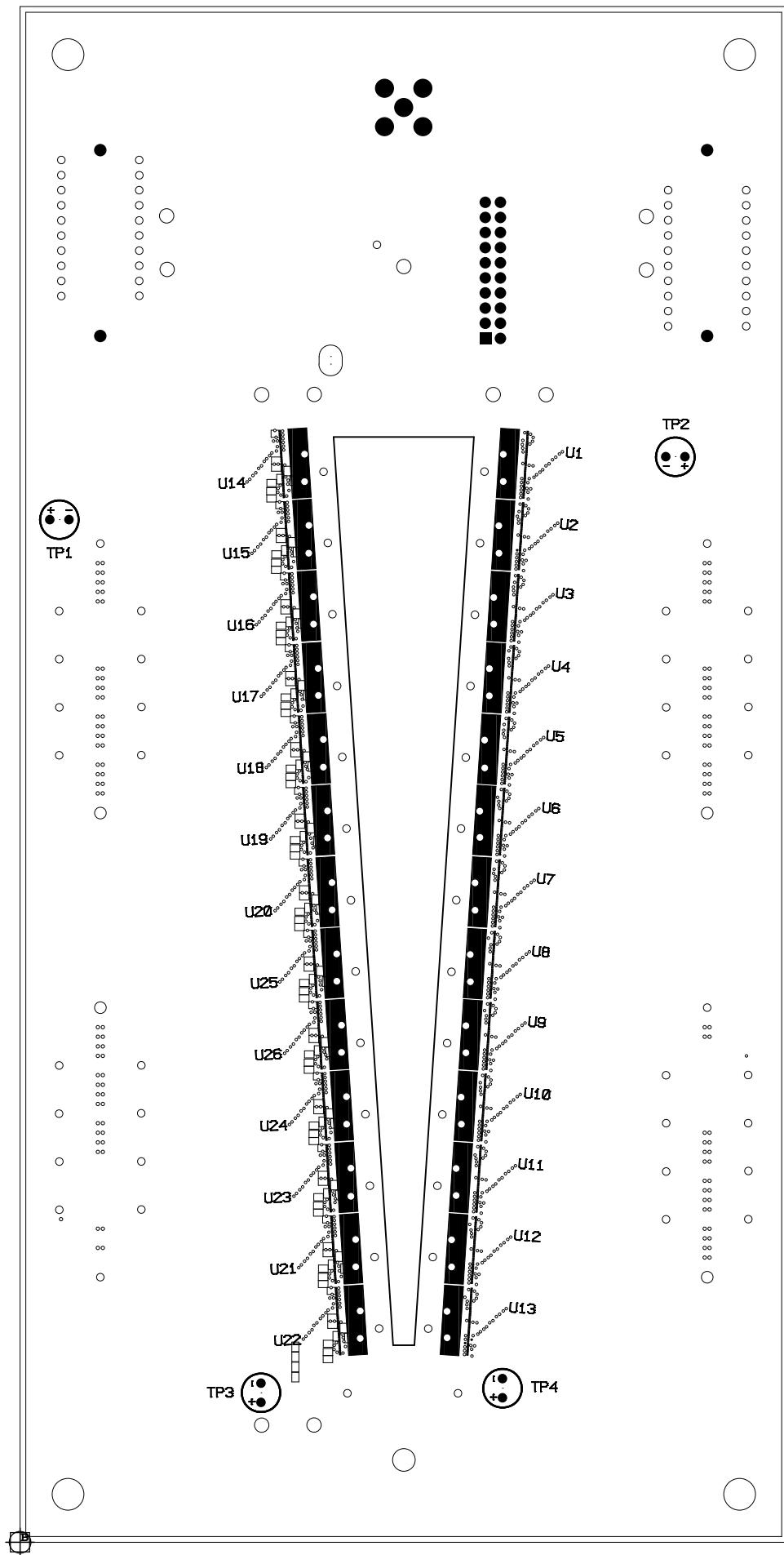
M8 - LAYER 8

ASSEMBLY PRIMARY SIDE

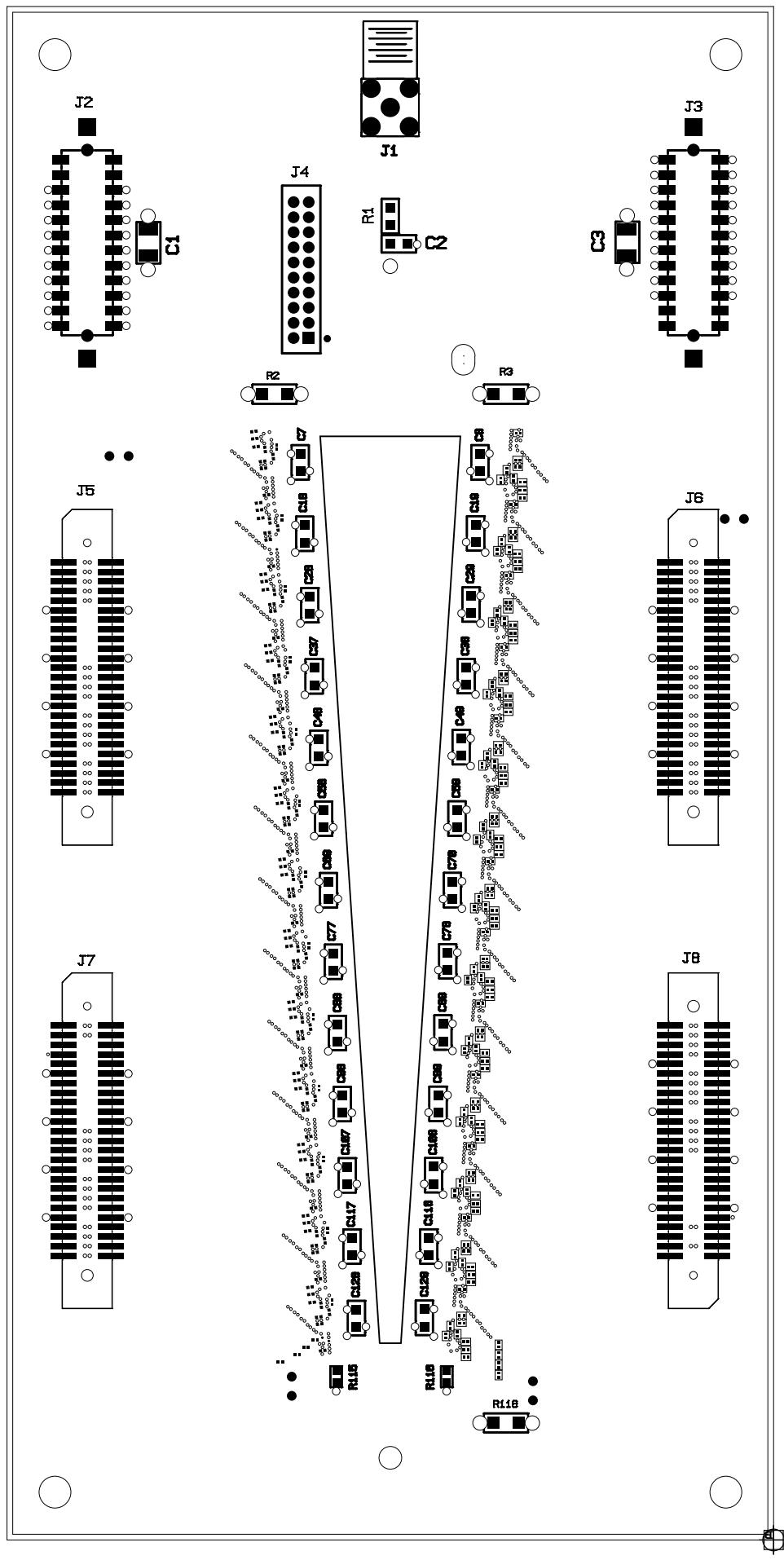


ASSEMBLY SECONDARY SIDE

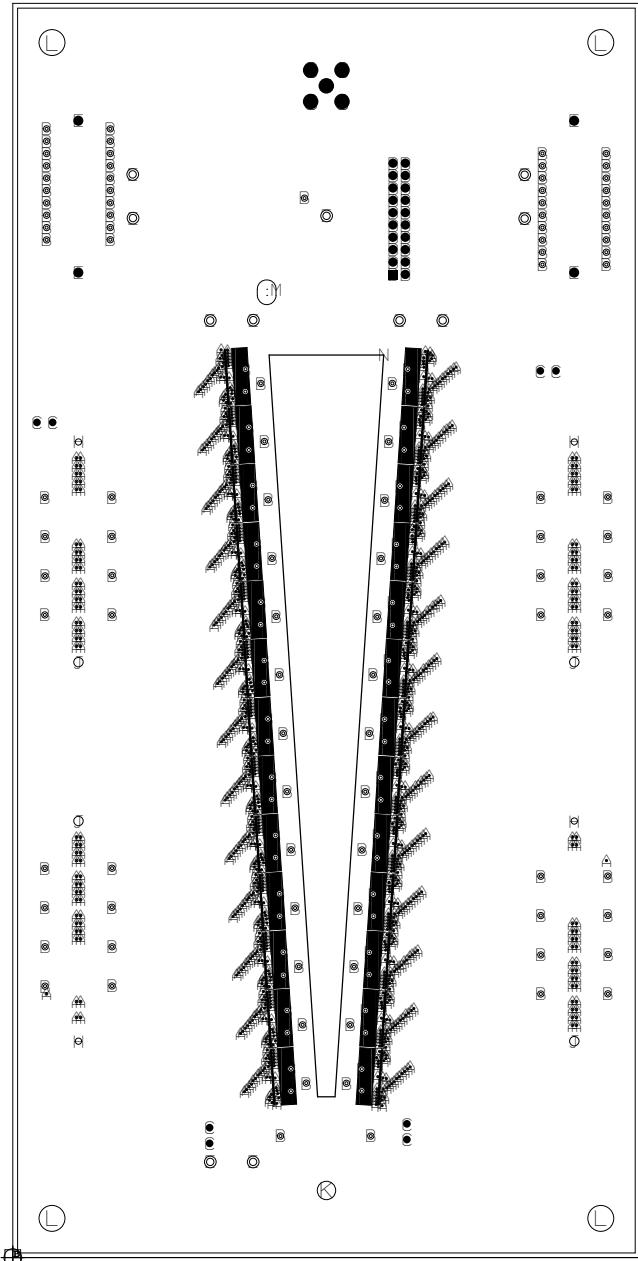




**M11 - SILKSCR**



SLOT IS .120" X .162"  
+ .001" / -0



#### D6 - FABRICATION DRAWING

Through Holes						
Symbol	Diameter (in)	Tolerance (in)	Plated	Punched	Hole Name	Quantity
A	.0080	+/- .0030	Yes	No	Drill 8	1010
B	.0200		Yes	No	Rnd 20	153
C	.0230		Yes	No	Rnd 23	8
D	.0370		Yes	No	Rnd 37	20
E	.0470		Yes	No	Rnd 47	15
F	.0530		Yes	No	Rnd 63	1
G	.0570		Yes	No	Rnd 67	4
H	.0400		No	No	Rnd 40 Non-Plated	4
J	.0610		No	No	Rnd 61 Non-Plated	4
K	.1180		No	No	Rnd 118 Non-Plated	1
L	.1660		No	No	Rnd 166 Non-Plated	4
M	.0040	+0.0010 / -0.0000	Yes	No	Drill 4	1
N	.0080	+/- .0030	Yes	No	Drill 8	1

J & L NEED TO BE TIGHT