# Landscape/Goals for R&D

- Goal: Barrel+structure ready Summer/Fall 06 (run07)
- Goal: Endcaps ready Summer/Fall 07 (run08)
- RIKEN funds available 03, 04, 05
- DOE construction funds
  - goal is FY05



# R&D

Much ongoing effort, supported by

RIKEN, LANL LDRD, ISU university funds, SUNY-SB funds

#### R&D Priorities (FY03/FY04)

- pixel pilot and signal bus
- generic Si FEM (pixel, strip, endcap)
- strip/SVX4 readout
- ministrip PHX

Later FY04 (when device better specified)

mechanical support/cooling



# Si Strip Electronics

- (PHX + ministrip),
  - DOE funds FY03+FY04
  - 1<sup>st</sup> round design finished by April-Jul '04
  - tested by Dec '04
- (SVX4 + strip) system test, starts Sep '03
  - two options for 1<sup>st</sup> round of readout card
    - » RIKEN funds+DOE R&D funds early FY04
      - keeps on schedule
    - » or wait till we decide between SVX4 and PHX
- Propose to group
  - make decision on which strip technology April '04
  - limited knowledge of PHX by then, so if PHX is the decision
    fall-back is SVX4



### **R&D Funds: Proposal**

| Item                      | JY03 | JY04 | FY03 | FY03 | FY04 | FY05 |
|---------------------------|------|------|------|------|------|------|
|                           |      |      | BNL  | DOE  | DOE  | DOE  |
| Pixel Pilot               | 50   | 50   | 15   |      | 90   | 45   |
| Pixel Bus                 | 50   | 50   |      |      |      |      |
| Pixel FEM/DCM             |      |      | 15   |      | 90   | 45   |
| Strip sensors             | 60   |      |      |      |      |      |
| Strip ROC+FEM *           | 300  | 100  |      |      | 125  |      |
| mini-strip ROC            |      |      |      | 80   | 125  | 140  |
| mini-strip sensors        |      |      |      |      | 15   | 15   |
| mini-strip pilot/assembly |      |      |      |      |      | 100  |
| mechanical/cooling        |      |      |      |      | 200  | 150  |
| overhead                  |      |      | 4    | ?    | 208  | 146  |
| Total                     | 460  | 200  | 34   | 80   | 853  | 641  |

\*Strip ROC, contingent on decision, total is \$300K less than needed

# Backup



# **PHX Schedule**

- Design specifications completed 10/03
- Start design 12/03
- Submit prototype 7/04
- Prototype testing completed 12/04
- Redesign completed for engineering run 1/05
- Engineering run back 3/05



# PHX Cost

- Chip design/testing 2 man-years \$275K (includes all overhead costs)
- Prototype chip fabrication- \$40K (small chip)
- Test board \$5K
- Engineering run (10-12 wafers) \$200K

20 wafers total

- 9 Extra wafers using same masks \$45K
- Production wafer level testing –engineering, tech time, circuit board, probe card - \$60K
- Contingency tbd FY03-FY04 = 182K, FY04 =



# **Physics of Strip Decision**

- Occupancy
  - BNL strips 2<sup>nd</sup> layer ~ 10%, mini-strips much less
  - "10%" needs to be checked (volunteer?)
  - ramifications
    - » with projective geometry, 3-D hit is ambiguous
      - stand-alone tracking difficult, but not the main plan
    - » projections from outer detectors (e.g. dch)
      - more than one hit may associate with same track
      - DCA ambiguous
      - envelope calculation ? or requires tracking team ?
- 3-D position information better with mini-strips
  - high-pt track rejection?
  - use with endcap?
- Heat-load different => thickness? (volunteer?)

### Other issues

- ambiguity may be a concern for proposals/reviewers
  - unlikely to affect CD0?
  - need to work on costs, WBS
  - need mini-strip sensor expert (volunteer?)

