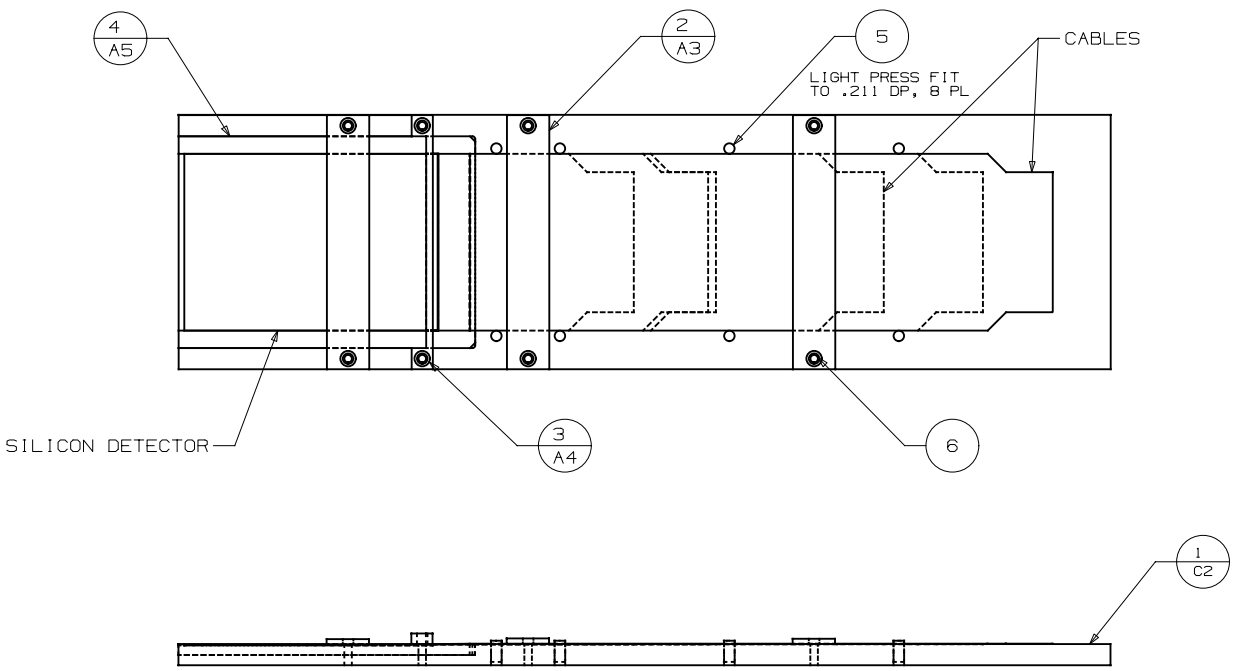

ITEM NUMBER	NUMBER REQD	DESCRIPTION
1	1	BASE PLATE, ALUM
2	3	CLAMP, TEFLON
3	1	GLUE JOINT CLAMP, TEFLON
4	1	TEFLON INSERT
5	8	Ø .125 X .25 LG DOWEL PIN, SST
6	8	#4-40UNC X .25 LG SOC HD SCREW, SST

CABLE GLUE JIG ASSEMBLY

NOTE-
1. PRESS PINS, ITEM 5, TO .211 DEPTH.

1. ALL DIMENSIONS IN INCHES.
2. BREAK ALL SHARP EDGES.
3. CSK 82° ALL TAPPED HOLES TO MAJOR DIA.
4. CSK 82° X .030 DP ALL DRILLED HOLES.

CLASSIFICATION: DRAWING:	PART:	TITLE BLOCK:	
	SIGNATURE	DATE	GROUP
ORIG			
DRAWN	CLARK	2/96	P-25
CHECKED			
PROJ ENGR			
APPROVED			
RELEASED			

REV	CLASS REVIEW	REVISIONS	DATE	CHANGED BY	CHECKED BY	APPROVED BY
—		ORIGINAL ISSUE	—	—	—	—

LOS ALAMOS
LOS ALAMOS NATIONAL LABORATORY
LOS ALAMOS, NEW MEXICO, 87545

TOLERANCE-(UNLESS OTHERWISE NOTED)
X=±____ 0.XX =±____ ANG=±____
.X=±____ 0.XXX=±____ FIN= ____

TITLE
MVD
CABLE GLUE JIG ASSEMBLY

SCALE	TOTAL SHEETS	DRAWING NO.	SIZE	NO.
1/1		126Y-267671	C	1