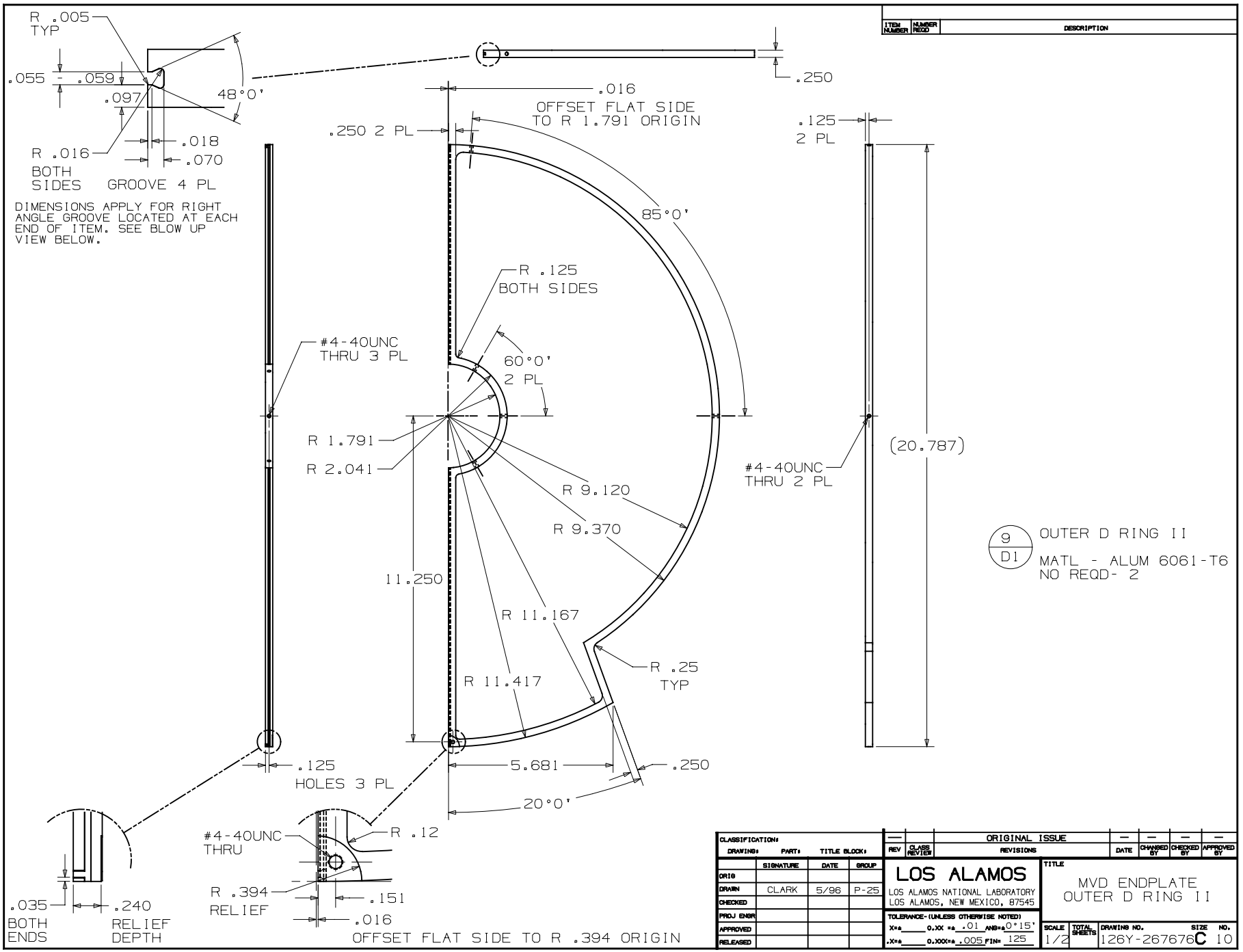
R .005
TYP
.055 - .059
.097
48°0'
R .016
BOTH
SIDES
.018
.070
GROOVE 4 PL
DIMENSIONS APPLY FOR RIGHT ANGLE GROOVE LOCATED AT EACH END OF ITEM. SEE BLOW UP VIEW BELOW.
.250
.016
OFFSET FLAT SIDE
TO R 1.791 ORIGIN
.250 2 PL
.125
2 PL
85°0'
R .125
BOTH SIDES
#4-40UNC
THRU 3 PL
60°0'
2 PL
R 1.791
R 2.041
R 9.120
R 9.370
11.250
R 11.167
R 11.417
R .25
TYP
#4-40UNC
THRU 2 PL
(20.787)
.125
HOLES 3 PL
5.681
.250
20°0'
#4-40UNC
THRU
R .12
R .394
RELIEF
.151
.016
OFFSET FLAT SIDE TO R .394 ORIGIN
.035
BOTH
ENDS
.240
RELIEF
DEPTH
9
D1
OUTER D RING II
MATL - ALUM 6061-T6
NO REQD- 2
ITEM NUMBER
NUMBER REQD
DESCRIPTION
CLASSIFICATION:
DRAWING: PART: TITLE BLOCK:
SIGNATURE DATE GROUP
ORIG
DRAWN CLARK 5/96 P-25
CHECKED
PROJ ENGR
APPROVED
RELEASED
REV CLASS REVIEW
ORIGINAL ISSUE
REVISIONS
DATE CHANGED BY CHECKED BY APPROVED BY
LOS ALAMOS
LOS ALAMOS NATIONAL LABORATORY
LOS ALAMOS, NEW MEXICO, 87545
TOLERANCE- (UNLESS OTHERWISE NOTED)
X=± 0.XX =± .01 ANG=± 0°15'
.X=± 0.XXX=± .005 FIN= 125
TITLE
MVD ENDPLATE
OUTER D RING II
SCALE 1/2
TOTAL SHEETS
DRAWING NO. 126Y-267676
SIZE C
NO. 10