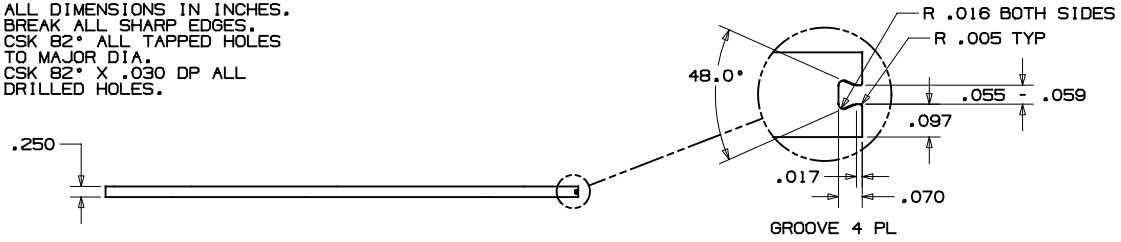
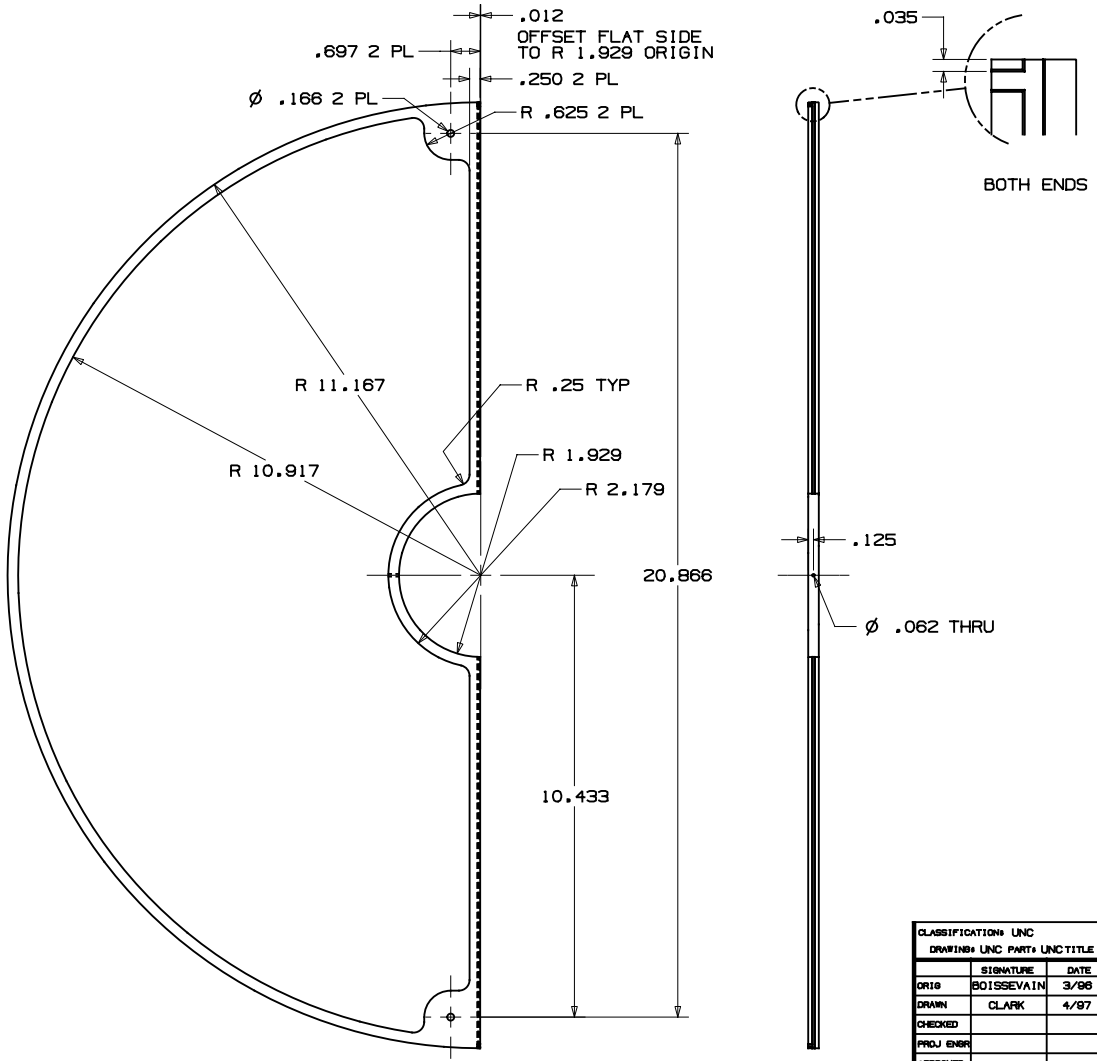
1. ALL DIMENSIONS IN INCHES.
2. BREAK ALL SHARP EDGES.
3. CSK 82° ALL TAPPED HOLES TO MAJOR DIA.
4. CSK 82° X .030 DP ALL DRILLED HOLES.



GROOVE 4 PL



BOTH ENDS

ITEM NUMBER	NUMBER REQD	DESCRIPTION

1/D1 INNER D RING

MATL - ALUM 6061-T6
NO. REQD - 4

REV	CLASS REVIEW	REVISIONS	DATE	CHANGED BY	CHECKED BY	APPROVED BY
A	UNC	GENERAL REVISIONS	6/97	JGB		
—		ORIGINAL ISSUE	—	—	—	—

CLASSIFICATION: UNC
DRAWING: UNC PART: UNC TITLE BLOCK: UNC

	SIGNATURE	DATE	GROUP
ORIG	BOISSEVAIN	3/98	P-25
DRAWN	CLARK	4/97	P-25
CHECKED			
PROJ ENGR			
APPROVED			
RELEASED			

LOS ALAMOS
LOS ALAMOS NATIONAL LABORATORY
LOS ALAMOS, NEW MEXICO, 87545

TOLERANCE: (UNLESS OTHERWISE NOTED)
X = ± ____ 0.XX = ± .01 ANG = ± 0.25°
.X = ± ____ 0.XXX = ± .005 FIN = 125

TITLE
MVD ENDPLATE
INNER D RING
DETAIL

PHENIX DWG NO. 002-0201-030

SCALE	TOTAL SHEETS	DRAWING NO.	SIZE	NO.
1/2		126Y-267676	C	2